

DIN EN 15037-5:2013-08 (E)

Precast concrete products - Beam-and-block floor systems - Part 5: Lightweight blocks for simple formwork

Contents		Page
<p>The numbering of clauses is strictly related to EN 13369, Common rules for precast concrete products, at least for the first three digits. When a clause of EN 13369 is not relevant or included in a more general reference of this standard, its number is omitted and this may result in a gap on numbering. Foreword</p>		
		4
	Introduction	6
1	Scope	7
2	Normative references	7
3	Terms and definitions	7
4	Requirements	8
4.1	Material requirements	8
4.2	Production requirements	9
4.3	Finished product requirements	9
5	Test methods	13
5.1	Measuring of dimensions	13
5.2	Determination of the weight	17
5.3	Mechanical strength	17
5.4	Reaction to fire test	27
5.5	Thermal conductivity	27
5.6	Thermal resistance of the floor system	27
6	Evaluation of conformity	28
6.1	General	28
6.2	Initial type tests	28
6.3	Factory production control	28
7	Marking	29
8	Technical documentation	29
	Annex A (normative) Sampling for initial type testing and for independent testing of consignments	30
A.1	General	30
A.2	Sampling procedure	30
	Annex B (normative) Factory production control	32
	Annex C (normative) Gravity loading tests	34
C.1	Test rig	34
C.2	Procedure	37
C.3	Test report	38
	Annex D (informative) Calibration of mechanical strength testing machine	39
D.1	Sample	39

D.2	Procedure	39
D.3	Validity	40
Annex E (normative) Compliance criteria for mechanical strength		41
Annex F (normative) Fire testing test for thin blocks		43
F.1	General	43
F.2	Terminology	43
F.3	Mounting and fixing	43
F.4	End Use Application Rules	45
F.5	Additional conditions for polypropylene blocks	46
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive		48
ZA.1 Scope and relevant characteristics		48
ZA.2 Procedure for attestation of conformity of lightweight blocks for beam-and-block floor systems		49
ZA.3 CE marking and labelling		55
Bibliography		58