

DIN EN 13369:2013-08 (E)

Common rules for precast concrete products

Contents		Page
Foreword		4
Introduction		6
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
3.1	General	8
3.2	Dimensions	9
3.3	Tolerances	9
3.4	Durability	9
3.5	Mechanical properties	10
4	Requirements	10
4.1	Material requirements	10
4.2	Production requirements	11
4.3	Finished product requirements	17
5	Test methods	23
5.1	Tests on concrete	23
5.2	Measuring of dimensions and surface characteristics	24
5.3	Weight of the products	24
6	Evaluation of conformity	25
6.1	General	25
6.2	Type testing	26
6.3	Factory production control	27
7	Marking	31
8	Technical documentation	31
	Annex A (informative) Concrete cover as regard to corrosion	32
	Annex B (informative) Concrete quality control	34
	Annex C (informative) Reliability considerations	37
	Annex D (normative) Inspection schemes	39
	Annex E (informative) Assessment of compliance	47
	Annex F This annex does not exist	49
	Annex G (normative) Test of water absorption	50
	Annex H (informative) Shape correlation factor for cores	55
	Annex I This annex does not exist	56

Annex J (informative) Measurement of dimensions	57
Annex K (informative) Prestressing losses	62
Annex L (informative) This annex does not exist	65
Annex M (informative) Technical documentation	66
Annex N (informative) Properties of indented bars and wire	68
Annex O (informative) Resistance to fire: recommendations for the use of EN 1992-1-2	69
Annex P (informative) Survey of type testing	70
Annex Q (informative) Use of reclaimed crushed and recycled coarse aggregates in concrete	72
Bibliography	74