

DIN EN 13369:2013-08 (E)

Common rules for precast concrete products

Contents		Page
Foreword		4
Introduction		6
1	Scope	7
2	Normative references	7
3	Terms and definitions	8
3.1	General	8
3.2	Dimensions	9
3.3	Tolerances	9
3.4	Durability	9
3.5	Mechanical properties	10
4	Requirements	10
4.1	Material requirements	10
4.2	Production requirements	11
4.3	Finished product requirements	17
5	Test methods	23
5.1	Tests on concrete	23
5.2	Measuring of dimensions and surface characteristics	24
5.3	Weight of the products	24
6	Evaluation of conformity	25
6.1	General	25
6.2	Type testing	26
6.3	Factory production control	27
7	Marking	31
8	Technical documentation	31
Annex A (informative) Concrete cover as regard to corrosion		32
Annex B (informative) Concrete quality control		34
Annex C (informative) Reliability considerations		37
Annex D (normative) Inspection schemes		39
Annex E (informative) Assessment of compliance		47
Annex F This annex does not exist		49
Annex G (normative) Test of water absorption		50
Annex H (informative) Shape correlation factor for cores		55
Annex I This annex does not exist		56

Annex J (informative) Measurement of dimensions	57
Annex K (informative) Prestressing losses	62
Annex L (informative) This annex does not exist	65
Annex M (informative) Technical documentation	66
Annex N (informative) Properties of indented bars and wire	68
Annex O (informative) Resistance to fire: recommendations for the use of EN 1992-1-2	69
Annex P (informative) Survey of type testing	70
Annex Q (informative) Use of reclaimed crushed and recycled coarse aggregates in concrete	72
Bibliography	74