

DIN EN 1342:2013-03 (E)

Setts of natural stone for external paving - Requirements and test methods

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Requirements	7
4.1	General	7
4.1.1	Denomination	7
4.1.2	Alteration of physical properties of the natural stone	7
4.2	Dimensions	7
4.2.1	General	7
4.2.2	Tolerances	7
4.3	Freeze/thaw resistance	9
4.3.1	Freeze- thaw under normal conditions	9
4.3.2	Freeze-thaw in the presence of de-icing salts	9
4.4	Breaking strength Compressive strength	9
4.5	Abrasion resistance	9
4.6	Slip and skid resistance	10
4.6.1	Slip resistance	10
4.6.2	Skid resistance	10
4.6.3	Durability of slip or skid resistance	10
4.7	Appearance	10
4.7.1	General	10
4.7.2	Reference sample, visual inspection and acceptance criteria	10
4.8	Water absorption	11
4.9	Apparent density and open porosity	11
4.10	Petrographic description	11
4.11	Dangerous substances	11
5	Evaluation of conformity	11
5.1	General	11
5.2	Initial type testing (ITT) and Type testing (TT)	12
5.3	Factory Production Control	13
6	Marking, labelling and packaging	16
Annex A (informative) Guidance on sampling		17
A.1	General	17
A.2	Principles of sampling	17
A.3	Taking bulk samples	17
A.4	Preparing a sampling plan	17
A.5	Sampling apparatus	18
A.6	Sampling methods	18
A.6.1	General	18
A.6.2	Sampling from quarries	18
A.6.3	Sampling from production units and consignments	19
A.6.4	Sampling from construction works	19
A.7	Marking, packaging and dispatch of the samples	19

A.8	Sampling report	19
	Annex B (informative) Example of calculation of Lower Expected Value	21
B.1	Scope	21
B.2	Symbols and definitions	21
B.3	Calculation of Lower Expected Value	21
	Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive	24
ZA.1	Scope and relevant characteristics	24
ZA.2	Procedure for the attestation of conformity of setts of natural stone	25
ZA.2.1	System of attestation of conformity	25
ZA.2.2	EC Declaration of conformity	26
ZA.3	CE marking and labelling	27
	Bibliography	30