

DIN EN 13169:2013-03 (E)

Thermal insulation products for buildings - Factory made expanded perlite board (EPB) products - Specification

Contents		Page
Foreword		4
1	Scope	6
2	Normative references	6
3	Terms, definitions, symbols, units and abbreviated terms	7
3.1	Terms and definitions	7
3.2	Symbols units and abbreviated terms	8
4	Requirements	11
4.1	General	11
4.2	For all applications	11
4.3	For specific applications	13
5	Test methods	17
5.1	Sampling	17
5.2	Conditioning	17
5.3	Testing	18
6	Designation code	21
7	Evaluation of conformity	22
8	Marking and labelling	22
Annex A (normative)	Determination of the declared values of thermal resistance and thermal conductivity	24
A.1	General	24
A.2	Input data	24
A.3	Declared values	24
Annex B (normative)	Initial type testing (ITT) and factory production control (FPC)	27
Annex C (normative)	Determination of the thermal conductivity in relation to moisture content	31
Annex D (normative)	EPB multi-layered insulation products	33
D.1	General	33
D.2	Requirements	33
D.3	Test methods	34
D.4	Evaluation of conformity	34
Annex E (normative)	Composite insulation boards	35
E.1	Description	35
E.2	Requirements	35
E.3	Test methods	38
E.4	Designation code	38
E.5	Factory production control	39

E.6	Evaluation of conformity	40
E.7	Marking and labelling	40
Annex F (informative) Additional properties		42
F.1	General	42
F.2	Particular profiles	43
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive		44
ZA.1	Scope and relevant characteristics	44
ZA.2	Procedures for attestation of conformity of factory made expanded perlite board products	47
ZA.3	CE Marking and labelling	51
Bibliography		53
Tables Table 1 -- Thickness tolerances		12
Table 2 -- Dimensional stability under specified temperature and humidity conditions		14
Table 3 -- Levels for compressive stress or compressive strength		14
Table 4 -- Levels for deformation under specified compressive load and temperature		15
Table 5 -- Levels for water absorption by total immersion		15
Table 6 -- Levels for bending strength at constant span		16
Table 7 -- Test methods, test specimens and conditions		20
Table A.1 -- Values for k for one sided 90 % tolerance interval with a confidence level of 90 %		25
Table B.1 -- Minimum number of tests for ITT and minimum product testing frequencies		27
Table B.2 -- Minimum product testing frequencies for the reaction to fire characteristics		29
Table E.1 -- Classes for thickness tolerances		36
Table E.2 -- Levels of compressibility		36
Table E.3 -- Test methods, test specimens and conditions		38
Table E.4 -- Minimum number or frequencies of product testing		39
Table F.1 -- Test methods, test specimens, conditions and testing frequencies		43
Table ZA.1a -- Relevant clauses for expanded perlite board and intended use		45
Table ZA.1b -- Relevant clauses for expanded perlite board and intended use		46
Table ZA.2 -- Systems of attestation of conformity		47
Table ZA.3 -- Assignment of evaluation of conformity tasks for products under system 1 for reaction to fire and system 3 for other characteristics		48
Table ZA.4 -- Assignment of evaluation of conformity tasks for products under system 3 or system 3 combined with system 4 for reaction to fire		49
Figures Figure C.1 -- Example of a graphic representation of "a"		32
Figure ZA.1 -- Example CE marking information		52