

DIN EN 13224:2012-01 (E)

Precast concrete products - Ribbed floor elements

Contents		Page
Foreword		4
Introduction		6
1	Scope	7
2	Normative references	7
3	Terms, definitions, and symbols	7
3.1	Terms and definitions	7
4	Requirements	8
4.1	Material requirements	8
4.2	Production requirements	8
4.3	Finished product requirements	8
4.3.1	Geometrical properties	8
4.3.2	Surface characteristics	10
4.3.3	Mechanical resistance	10
4.3.4	Resistance and reaction to fire	11
4.3.5	Acoustic properties	11
4.3.6	Thermal properties	11
4.3.7	Durability	11
4.3.8	Other requirements	11
5	Test methods	12
5.1	General	12
5.2	Tests on concrete	12
5.3	Measuring of dimensions and surface characteristics	12
6	Evaluation of conformity	12
6.1	General	12
6.2	Type testing	12
6.3	Factory production control	12
6.4	Finished products	12
7	Marking and labelling	13
8	Technical documentation	13
Annex A (informative) Examples of elements		14
Annex B (normative) Minor floor elements		16
B.1	General	16
B.2	Additional requirements for minor floor elements	16
B.2.1	General	16
B.2.2	Dimensions	16
B.2.3	Minimum strength of concrete	17
B.3	Special rules for minor floor elements	17
B.3.1	Bearing length	17
B.3.2	Transverse load distribution	18
B.3.3	Detailing	18

Annex C (informative) Unintended negative moments	20
Annex D (informative) Thermal maps	23
Annex E (informative) Transverse load distribution	27
Annex F (informative) Diaphragm action	28
Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive	29
ZA.1 Scope and relevant characteristics	29
ZA.2 Procedure for attestation of conformity of precast ribbed floor elements	31
ZA.2.1 System of attestation of conformity	31
ZA.2.2 EC Certificate and Declaration of conformity	32
ZA.3 CE marking and labelling	33
ZA.3.1 General	33
ZA.3.2 Declaration of geometrical data and material properties (method 1)	35
ZA.3.3 Declaration of product properties (method 2)	37
ZA.3.4 Declaration of compliance with a given design specification provided by the client (method 3a)	39
ZA.3.5 Declaration of compliance with a given design specification provided by the manufacturer according to the client's order (method 3b)	41
Bibliography	43