

DIN EN 1168:2011-12 (E)

Precast concrete products - Hollow core slabs (includes Amendment A3:2011)

Contents	Page
The numbering of clauses is strictly related to EN 13369: Common rules for precast concrete products, at least for the first three digits. When a clause of EN 13369 is not relevant or included in a more general reference of this standard, its number is omitted and this may result in a gap on numbering. Foreword	4
Introduction	6
1 Scope	7
2 Normative references	7
3 Terms and definitions	8
3.1 Definitions	8
4 Requirements	9
4.1 Material requirements	9
4.1.1 Prestressing steel	10
4.2 Production requirements	10
4.2.1 Structural reinforcement	10
4.3 Finished product requirements	11
4.3.1 Geometrical properties	11
4.3.2 Surface characteristics	14
4.3.3 Mechanical resistance	14
4.3.4 Resistance and reaction to fire	23
4.3.5 Acoustic properties	23
4.3.6 Thermal properties	23
4.3.7 Durability	24
4.3.8 Other requirements	24
5 Test methods	24
5.1 Tests on concrete	24
5.2 %Tests on pre-stressing steel&	24
5.3 Measuring of dimensions and surface characteristics	24
5.3.1 Element dimensions	24
5.4 Weight of the products	25
6 Evaluation of conformity	25
6.1 #General	25
6.2 Type testing	25
6.2.1 General	25
6.2.2 Initial type testing	26
6.2.3 Further type testing	26
6.3 Factory production control&	26
7 Marking	27
7.1 General	27
8 Technical documentation	27
Annex A (normative) Inspection schemes	28
Annex B (informative) Typical shapes of joints	31

Annex C (informative) Transverse load distribution	33
Annex D (informative) Diaphragm action	42
Annex E (informative) Unintended restraining effects and negative moments	43
Annex F (informative) Mechanical resistance in case of verification by calculation: shear capacity of composite members	46
Annex G (informative) %Resistance to fire&	49
Annex H (informative) Design of connections	57
Annex J (normative) !Full scale test"	59
Annex K (normative) %Thermal prestressing&	65
Annex ZA (informative) #Clauses of this European Standard addressing essential requirements or other provisions of EU Directives\$	67
Bibliography	81