

DIN EN 14081-3:2012-04 (E)

Timber structures - Strength graded structural timber with rectangular cross section - Part 3: Machine grading; additional requirements for factory production control

Contents		Page
Foreword		3
Introduction		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Symbols	5
5	Requirements for the operation, calibration and maintenance of a grading machine	6
6	Additional requirements for factory production control for machine controlled systems	6
6.1	General	6
6.2	Requirements for strength grades with a characteristic strength level above C30	6
7	Additional factory production control requirements for output controlled systems	7
Annex A (normative) Requirements for using control planks		8
A.1	General	8
A.2	Requirements for selecting the control planks	8
A.3	Requirements for the use of control planks for internal factory production control	8
A.4	Requirements for the use of control planks for third party factory production control	9
Annex B (informative) Additional factory production control requirements for output controlled systems		10
B.1	General	10
B.2	Production control	10
Annex C (informative) Example of cusum control charts		13
Bibliography		17