

DIN EN 1858:2011-09 (E)

Chimneys - Components - Concrete flue blocks

Contents	Page
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Materials	7
4.1 General	7
4.2 Reaction to fire	7
5 Reinforcement for handling	8
6 Surface treatment	8
7 Form, dimensions and tolerances	8
7.1 Form	8
7.2 Type B flue blocks	8
7.3 Tolerances	9
7.4 Straightness	10
7.5 Squareness of ends	10
8 Performance	10
8.1 Heat stress resistance	10
8.2 Heat shock resistance	10
8.3 Thermal resistance	11
8.4 Gas tightness	11
8.5 Abrasion resistance	12
8.6 Compressive strength	12
8.7 Corrosion resistance	12
8.8 Condensate resistance	13
8.9 Bulk density	13
8.10 Flexural strength under wind loading	13
8.11 Flow resistance	13
8.12 Freeze-thaw resistance	14
8.13 Resistance to fire external to external	14
8.14 Dangerous substances	14
9 Designation	14
9.1 General	14
9.2 Temperature class	15
9.3 Pressure class	15
9.4 Resistance to fire class	16
9.5 Resistance to condensate class	16
9.6 Corrosion resistance class	16
10 Marking	17
11 Product information	17
12 Evaluation of conformity	17

12.1	General	17
12.2	Initial type testing	18
12.3	Further type tests	18
12.4	Factory production control	18
	Annex A (normative) Test methods	19
A.1	Squareness of ends test	19
A.2	Straightness test	21
A.3	Heat stress resistance and heat shock test	22
A.4	Thermal resistance	27
A.5	Gas tightness test	29
A.6	Abrasion resistance test	31
A.7	Compressive strength test	32
A.8	Corrosion and condensate resistance test	33
A.9	Flexural strength under wind load	36
A.10	Bulk density	37
A.11	Ultimate compressive strength	38
	Annex B (informative) Examples of concrete flue block shapes	39
B.1	Straight flue blocks	39
B.2	Flue block fittings - Tee/access/connection unit	40
B.3	Examples of Type B flue block shapes	41
	Annex C (normative) Thermal resistance calculation method	43
C.1	Thermal resistance of the individual element	43
C.2	Thermal resistance of the chimney and of enclosures	43
	Annex D (normative) Requirements of sampling plan according to ISO 2859-1:1999 at an Acceptable Quality Level (AQL) of 10 % and inspection level S2	44
D.1	Acceptability determination	44
D.2	Normal inspection	44
D.3	Reduced Inspection	46
D.4	Reduced to normal inspection	47
D.5	Tightened inspection	47
D.6	Tightened to normal inspection	47
D.7	Discontinuation of inspection	47
	Annex E (informative) Recommended test sequence	48
	Annex ZA (informative) Clauses of this European standard addressing the provisions of the EU Construction Products Directive	49
Z.A.1	Relationship between EU Directives and this European Standard	49
Z.A.2	Procedure of attestation of conformity of concrete flue blocks	51
Z.A.3	CE Marking and labelling	52
	Bibliography	55