DIN EN 673:2011-04 (E)

Glass in building - Determination of thermal transmittance (U value) - Calculation method

Contents

Page

Foreword 3

Introduction 4

1 Scope 4

2 Normative references 5

3 Terms and definitions 5

4 Symbols, dimensionless numbers and subscripts 5
4.1 Symbols 5
4.2 Dimensionless Numbers 6
4.3 Subscripts 6

5 Basic formulae 7
5.1 General 7
5.2 U value 7
5.3 Radiation conductance hr 8
5.4 Gas conductance hg 8
5.4.1 General 8
5.4.2 Vertical glazing 9
5.4.3 Horizontal and angled glazing 9

6 Basic material properties 9
6.1 Emissivity 9
6.2 Gas properties 10
6.3 Infrared absorption of the gas 12

7 External and internal heat transfer coefficients 12
7.1 External heat transfer coefficient he 12
7.2 Internal heat transfer coefficient hi 12
7.3 Design values 13

8 Declared values: standardized boundary conditions 13

9 Expression of the results 14
9.1 U values 14
9.2 Intermediate values 14

10 Test report 14
10.1 Information included in the test report 14
10.2 Identification of the glazing 14
10.3 Cross section of the glazing 15
10.4 Results 15

Annex A (normative) Iteration procedure for glazing with more than one gas space 16

Bibliography 18