

DIN EN 459-3:2011-08 (E)

Building lime - Part 3: Conformity evaluation

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Terms and definitions	4
4	Factory production control by the manufacturer	5
4.1	General requirements	5
4.1.1	Definition and concept	5
4.1.2	Work's quality manual	5
4.1.3	Management system	6
4.1.4	System of documentation	6
4.2	Internal quality control	6
4.2.1	Process control	6
4.2.2	Measuring and testing	7
4.2.3	Handling, storage, packaging and delivery	7
4.3	Autocontrol testing of samples	7
4.3.1	Sampling and testing	7
4.3.2	Evaluation of results of autocontrol testing of samples	8
4.3.3	Corrective action	8
4.3.4	Measuring and test equipment for autocontrol testing	8
4.3.5	Quality records	8
4.4	Initial type testing of the building lime	9
5	Surveillance, assessment and acceptance of the factory production control	9
5.1	Inspection of the factory production control	9
5.1.1	Inspection tasks	9
5.1.2	Initial inspection of the factory and the factory production control	9
5.1.3	Inspection of an existing factory	9
5.1.4	Criteria for the assessment of the production equipment	9
5.1.5	Criteria for the assessment of laboratories	10
5.1.6	Frequency of inspections	10
5.2	Reports	10
5.3	Certification of the factory production control	10
6	Actions in the event of non-conformity	11
6.1	Actions to be taken by the manufacturer	11
6.2	Actions to be taken in case of a non-conforming factory production control system	11
7	Declaration of conformity	11
8	Requirements for dispatching centres	11
8.1	General	11
8.2	Tasks for the intermediary	11
8.2.1	Quality control	11
8.2.2	Confirmation autocontrol testing of samples taken at the dispatching centre	11
Bibliography		13