

DIN EN 14229:2011-02 (E)

Structural timber - Wood poles for overhead lines

| Contents | | Page |
|--------------------|--------------------------------------------------|-------------|
| Foreword | | 4 |
| Introduction | | 5 |
| 1 | Scope | 6 |
| 2 | Normative references | 6 |
| 3 | Terms and definitions | 7 |
| 4 | Symbols and abbreviations | 10 |
| 5 | General requirements | 11 |
| 5.1 | Species | 11 |
| 5.2 | Felling and wood preparation | 12 |
| 5.2.1 | Tree felling | 12 |
| 5.2.2 | Handling of wood | 12 |
| 5.2.3 | Mechanical pre-treatments | 12 |
| 5.3 | Sizes and permissible deviations | 12 |
| 5.4 | Bending strength and modulus of elasticity | 12 |
| 5.5 | Additional characteristics | 12 |
| 5.5.1 | Knots, knotholes and knot clusters | 12 |
| 5.5.2 | Slope of grain | 13 |
| 5.5.3 | Heartwood | 13 |
| 5.5.4 | Rate of growth | 13 |
| 5.5.5 | Straightness | 13 |
| 5.5.6 | Bark pockets and rind galls | 14 |
| 5.5.7 | Mechanical damage | 14 |
| 5.5.8 | Ring and star shake | 14 |
| 5.5.9 | Fissures | 14 |
| 5.5.10 | Sources | 14 |
| 5.5.11 | Decay and insects | 14 |
| 5.5.12 | Included sapwood | 14 |
| 5.5.13 | Cracks | 14 |
| 5.5.14 | Other criteria | 14 |
| 5.6 | Untreated wood poles | 15 |
| 5.7 | Preservative treated wood poles | 15 |
| 5.7.1 | General | 15 |
| 5.7.2 | Requirements for wood preservatives | 15 |
| 5.7.3 | Penetration requirement | 15 |
| 5.7.4 | Retention requirement | 16 |
| 5.7.5 | Tolerances for preservative-treated charge | 16 |
| 6 | Test methods | 16 |
| 6.1 | Length and diameter | 16 |
| 6.2 | Knots and knot clusters | 16 |
| 6.3 | Slope of grain | 16 |
| 6.4 | Rate of growth | 17 |
| 6.5 | Bark pockets and rind galls | 17 |
| 6.6 | Mechanical damage | 17 |
| 6.7 | Fissures | 17 |
| 6.8 | Determination of moisture content | 17 |

| | | |
|---------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------|----|
| 7 | Evaluation of conformity | 17 |
| 7.1 | General | 17 |
| 7.2 | Initial type testing (ITT) | 18 |
| 7.3 | Factory production control (FPC) | 18 |
| 7.3.1 | General | 18 |
| 7.3.2 | Product specific requirements | 19 |
| 7.3.3 | FPC for untreated products | 19 |
| 7.3.4 | FPC for preservative treated products | 19 |
| 7.3.5 | Initial inspection of factory and of FPC | 20 |
| 7.3.6 | Continuous surveillance | 21 |
| 8 | Marking | 21 |
| Annex A (informative) Commonly used sizes for wood poles | | 22 |
| Annex B (normative) Scheme for sampling preservative-treated wood poles | | 23 |
| B.1 | Method by taking borings | 23 |
| B.1.1 | General | 23 |
| B.1.2 | Examination of borings | 23 |
| B.2 | Method by taking a cross section | 23 |
| Annex C (normative) Test method for wood pole characteristics | | 24 |
| C.1 | Principle | 24 |
| C.2 | Preparation | 24 |
| C.3 | Apparatus | 25 |
| C.4 | Procedure | 25 |
| C.5 | Results | 26 |
| C.6 | Test report | 27 |
| C.6.1 | General | 27 |
| C.6.2 | Test material | 27 |
| C.6.3 | Test procedure | 27 |
| C.6.4 | Test results | 27 |
| C.7 | Example of suitable cantilever bending test method | 28 |
| Annex D (normative) Determination of characteristic values | | 29 |
| D.1 | General | 29 |
| D.2 | Sampling | 29 |
| D.3 | Testing | 29 |
| D.3.1 | General | 29 |
| D.3.2 | Bending strength | 30 |
| D.3.3 | Modulus of elasticity | 30 |
| D.3.4 | Test report | 31 |
| Annex E (informative) Typical minimum characteristic values for wood poles | | 33 |
| Annex ZA (informative) Clauses of this European Standard addressing the provisions of the EU Construction Products Directive | | 34 |
| ZA.1 Scope and relevant characteristics | | 34 |
| ZA.2 Procedure for attestation of conformity of wood poles for overhead lines | | 35 |
| ZA.2.1 System of attestation of conformity | | 35 |
| ZA.2.2 EC certificate of conformity and EC declaration of conformity | | 36 |
| ZA.3 CE marking and labelling | | 37 |
| Bibliography | | 40 |