

DIN EN 15434:2010-07 (E)

Glass in building - Product standard for structural and/or ultra-violet resistant sealant (for use with structural sealant glazing and/or insulating glass units with exposed seals) (includes Amendment A1:2010)

Contents		Page
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	6
4	Sealant	7
4.1	General	7
4.2	The compulsory part of the product description	7
5	Requirements	8
5.1	General	8
5.1.1	Identification - performances	8
5.1.2	Application	8
5.2	Identification tests	9
5.2.1	General	9
5.2.2	Thermogravimetric analysis	9
5.2.3	Specific gravity	9
5.2.4	Shore A hardness	9
5.2.5	Change in volume or shrinkage	10
5.2.6	Infrared spectrometer analysis	10
5.3	Intrinsic properties	10
5.3.1	General	10
5.3.2	Standard substrates and test pieces	10
5.3.3	Tensile	11
5.3.4	Shear at 23 °C	12
5.3.5	Elastic recovery	12
5.3.6	Tear strength	13
5.3.7	Mechanical cyclic load	14
5.3.8	Displacement under permanent shear load (creep test)	15
5.3.9	Elastic modulus of the sealant	18
5.4	Environmental influences	18
5.4.1	General	18
5.4.2	Determination of cohesion/adhesion properties after exposure to artificial light through glass and to water	18
5.4.3	Salt spray	20
5.4.4	SO ₂ atmosphere	20
5.4.5	Façade cleaning products	21
5.4.6	High temperature	21
5.5	Water vapour transmission and gas transmission	21
5.6	Reaction to fire	21
5.7	Dangerous substances	22
5.8	Outer seal of insulating glass unit category differentiation	22
6	Sealing and bonding	22
7	Compatibility with adjacent material	22

8	Evaluation of conformity	27
8.1	General or scope	27
8.2	Requirements	27
8.2.1	Product description	27
8.2.2	Conformity with the definition of sealant	27
8.2.3	Determination of the characteristic's performances	27
8.2.4	Durability	28
8.2.5	Dangerous substances	29
8.3	Evaluation of conformity	29
8.3.1	General	29
8.3.2	Initial type testing of the product (see Clause 5)	29
8.3.3	General	29
8.4	Factory production control and inspection of samples in accordance with a prescribed test plan (8.3.1.1, 1 a) and 1 b))	31
8.4.1	General	31
8.4.2	Initial inspection of factory and of factory production control (8.3.1.1 1 b))	31
8.4.3	Continuous surveillance and assessment of the factory production control (see 8.3.1.1 1 c))	32
9	Marking and/or labelling	33
9.1	General	33
9.2	Labelling	33
9.3	Product marking	33
9.4	Product characteristics	33
9.5	"Characteristics/performance identification paper"	33
	Annex A (normative) Evaluation of mechanical tests results	35
	Annex B (normative) Shear at 23 °C: Test method	42
	Annex C (normative) Factory production control	44
	Annex D (normative) Outer seal of insulating glass category differentiation	49
	Annex E (normative) Formation of bubbles	54
	Annex F (informative) Sealing, structural bonding and UV resistance: schematic illustrations	56
	Annex G (normative) Initial testing of bonding of sealant to non-glass substrates	59
	Annex V (informative) Provisions for voluntary involvement of third party(ies)	61
	Bibliography	62