DIN EN 14081-2:2010-11 (E)

Timber structures - Strength graded structural timber with rectangular cross section - P art 2: Machine grading - Additional requirements for initial type testing

Contents

Page

Foreword 3

Introduction 4

1 Scope 5

2 Normative references 5

3 Terms and definitions 5

4 Symbols 6

5 Requirements for strength grading machines 7

6 Additional requirements for initial type testing for machine controlled systems 8
6.1 General 8
6.2 Requirements for the derivation and verification of machine settings 8
6.3 Machine installation check 14

7 Additional requirements for initial type testing for output controlled systems 15
7.1 General 15
7.2 Requirements for the assessment of initial settings 15

Annex A (normative) Calculation of elementary cost matrix values for 6.2.4.8 17

A.1 General 17
A.2 Factors for wrongly upgraded pieces 17
A.3 Factors for wrongly downgraded pieces 17

Annex B (informative) Guidance on the procedure of initial type testing for machine controlled systems 19

B.1 Introduction 19
B.2 Guidance 19

Bibliography 21