

ISO 22966:2009-11 (E)

Execution of concrete structures

Contents		Page
Foreword		v
Introduction		vi
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Execution management	4
4.1	Assumptions	4
4.2	Documentation	5
4.3	Quality management	6
4.4	Action in the event of a non-conformity	8
5	Falsework and formwork	8
5.1	Basic requirements	8
5.2	Materials	9
5.3	Design and installation of falsework	9
5.4	Design and installation of formwork	9
5.5	Special formwork	10
5.6	Inserts in formwork and embedded components	10
5.7	Removal of formwork and falsework	10
6	Reinforcement	11
6.1	General	11
6.2	Materials	11
6.3	Bending, cutting, transport and storage of the reinforcement	12
6.4	Welding	13
6.5	Joints	13
6.6	Assembly and placing of the reinforcement	13
7	Prestressing	13
7.1	General	13
7.2	Materials for prestressing	14
7.3	Transport and storage	15
7.4	Installation of tendons	15
7.5	Tensioning	16
7.6	Protective measures (grouting, greasing)	17
8	Concreting	18
8.1	Specification of concrete	18
8.2	Pre-concreting operations	18
8.3	Delivery, reception and site transport of fresh concrete	19
8.4	Placing and compaction	19
8.5	Curing and protection	20
8.6	Post-concreting operations	22
8.7	Concreting of composite structures	22
8.8	Surface finish	22
9	Execution with precast concrete elements	22

9.1	General	22
9.2	Factory produced precast elements	22
9.3	Site-manufactured precast elements	22
9.4	Handling and storage	23
9.5	Placing and adjustment	23
9.6	Jointing and completion works	24
10	Geometrical tolerances	24
10.1	General	24
10.2	Reference system	25
10.3	Base supports (foundations)	25
10.4	Columns and walls	26
10.5	Beams and slabs	27
10.6	Sections	28
10.7	Surfaces and edge straightness	30
10.8	Tolerances for holes and inserts	30
Annex A (informative) Guidance on documentation		31
Annex B (informative) Guidance on quality management		36
Annex C (informative) Guidance on falsework and formwork		38
Annex D (informative) Guidance on reinforcement		40
Annex E (informative) Guidance on prestressing		42
Annex F (informative) Guidance on concreting		45
Annex G (informative) Guidance on geometrical tolerances		51
Annex H (informative) Guidance on national annex		58
Bibliography		59