DIN EN 13126-15:2008-04 (E)

Building hardware - Requirements and test methods for windows and doors height windows - Part 15: Rollers f or horizontal sliding and sliding folding windows and doors

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 4

4 Classification 5
4.1 General 5
4.2 Category of use (1 - first digit) 5
4.3 Durability (2 - second digit) 5
4.4 Mass (3 - third digit) 5
4.5 Fire resistance (4 - fourth digit) 5
4.6 Safety in use (5 - fifth digit) 5
4.7 Corrosion resistance (6 - sixth digit) 5
4.8 Security (7 - seventh digit) 6
4.9 Application (8 - eighth digit) 6
4.10 Test Sizes (9 - ninth digit) 6
4.11 Example of classification for rollers 7

5 Requirements 7
5.1 General 7
5.2 Test requirements 7
5.2.1 Durability test for rollers for horizontal sliding windows and doors (window type N) 7
5.2.2 Durability test for the complete sliding folding hardware set (window type Q, R and S) 8
5.2.3 Resistance to additional loading (window type Q, R and S) 10
5.2.4 Static endurance test at ambient temperature 10

6 Test equipment 10
6.1 General 10
6.2 Rollers for horizontal sliding windows and doors (window type N) 10
6.3 Hardware sets for sliding folding windows and doors (window types Q, R and S) 10

7 Test procedures 11
7.1 Samples 11
7.2 Durability test 11
7.2.1 Durability test for rollers for horizontal sliding windows and doors (window type N) 11
7.2.2 Durability test for hardware sets for sliding folding windows and doors (window types Q, R and S) 12
7.3 Additional loading test (window types Q, R and S) 13
7.3.1 Additional loading test in a 90 ° turn position of sash 3 13
7.3.2 Additional loading test in the folded position 14
7.4 Static endurance test at ambient temperature 14
7.4.1 Rollers for horizontal sliding windows and doors (window type N) 14
7.5 Corrosion resistance 15

Annex A (informative) Test assembly: rollers of window opening type N 16

Annex B (informative) Test assembly: rollers of window opening types Q, R and S 17

Annex C (normative) Flow chart of test procedures 21

Bibliography 22