DIN EN 450-1:2008-05 (E)

Fly ash for concrete - Part 1: Definition, specifications and conformity criteria (includes Amendment A1:2007)

Contents

Page

Foreword 4

Introduction 5

1 Scope 6

2 Normative references 6

3 Terms and definitions 6

4 Specific provisions for fly ash from co-combustion 8
4.1 Co-combustion materials 8
4.2 Establishment of suitability of fly ash from co-combustion 9
4.3 Environmental compatibility 9

5 Specifications 9
5.1 General 9
5.2 Chemical requirements 10
5.3 Physical requirements 11
5.4 Other requirements 12
5.5 Information to be supplied upon request 13

6 Packaging and labelling 13

7 Sampling 13

8 Conformity Criteria 14
8.1 General requirements 14
8.2 Statistical conformity criteria 16
8.3 Single result conformity criteria 18

Annex A (normative) Release of dangerous substances and emission of radioactivity 20

Annex B (normative) Method of determining the water requirement for Category S fly ash 21

Annex C (normative) Determination of the content of soluble phosphate (expressed as P2O5) 23

C.1 Principle of the method 23
C.2 Sample for analysis 23
C.3 Reagents 23
C.4 Apparatus 23
C.4 Procedure 23
C.6 Calculation 24
C.7 Report 24

Annex ZA (informative) Clauses of this European Standard addressing essential requirements or other provisions of EU Directives 25

Bibliography 33

Figures Figure ZA.1 -- Example CE marking information 31

Tables Table 1 -- Types of co-combustion materials 9

Table 2 -- Properties, test methods and minimum testing frequencies for the autocontrol testing by the producer or his agent and the statistical assessment procedure 14

Table 3 -- Acceptability constant kA (Pk = 10 %) at CR = 5 % 17

Table 4 -- Values of cA (Pk = 10 %) at CR = 5 % 18

Table 5 -- Limit values for single results 19

Table B.B1 -- Mix proportions 21

Table ZA.1 -- Relevant clauses and intended use 26

Table ZA.2 -- System of attestation of conformity 28

Table ZA.3 -- Assignment of evaluation of conformity tasks for fly ash under system 1+ 29