

DIN EN 1348:2007-11 (E)

Adhesives for tiles - Determination of tensile adhesion strength for cementitious adhesives

Contents		Page
Foreword		3
1	Scope	4
2	Normative references	4
3	Sampling	4
4	Test conditions	4
5	Test materials	4
5.1	General	4
5.2	Ceramic tiles	5
5.3	Concrete slab	5
6	Apparatus	5
6.1	Weight	5
6.2	Pull-head plates	5
6.3	Tensile testing machine	5
6.4	Air-circulating oven	5
6.5	Notched trowel	5
7	Mixing of the adhesive	5
8	Procedure	6
8.1	Preparation of test units	6
8.2	Initial adhesion strength	6
8.3	Tensile adhesion strength after water immersion	6
8.4	Tensile adhesion strength after heat ageing	7
8.5	Tension adhesion strength after freeze-thaw cycle	7
9	Evaluation and expression of results	7
10	Test report	8