DIN EN ISO 1514:2024-10 (E)

Paints and varnishes - Standard panels for testing (ISO 1514:2024)

Contents

Page

European foreword **4**

Foreword **5**

Introduction **6**

1 Scope **7**

2 Normative references **7**

3 Terms and definitions **8**

4 Steel panels **8**
4.1 Properties 8
4.2 Storage prior to preparation 8
4.3 Preparation by solvent cleaning 8
4.4 Preparation by aqueous cleaning (spray or immersion process) 9
4.5 Preparation by abrasion 9
4.5.1 General 9
4.5.2 Hand abrasion 9
4.5.3 Circular mechanical abrasion 10
4.5.4 Linear grinding 10
4.6 Inspection and cleaning 10
4.7 Preparation by phosphate treatment 10
4.7.1 General 10
4.7.2 Amorphous iron phosphate treatment 10
4.8 Preparation by blast-cleaning 10

5 Tinplate panels **10**
5.1 Properties 10
5.2 Preparation by solvent or aqueous cleaning 11
5.3 Preparation by abrasion 11

6 Zinc- and zinc-alloy-coated panels **11**
6.1 Properties 11
6.2 Preparation by solvent cleaning 11
6.3 Preparation by aqueous cleaning 11

7 Aluminium panels **12**
7.1 Properties 12
7.2 Preparation by solvent cleaning 12
7.3 Preparation by aqueous cleaning 12
7.4 Preparation by abrasion 12

8 Coil-coating panels of steel or aluminium **12**
8.1 Properties 12
8.2 Coating 12
8.3 Substrate 13
8.4 Preparation by solvent cleaning 13

9 Plastics panels **13**
9.1 Properties 13
9.2 Preparation by solvent cleaning 13
9.3 Preparation by detergent cleaning 13
9.4 Pre-treatment by flaming 13

10 Glass-fibre reinforced plastic composite panels (GRP) 13
10.1 Properties 13
10.2 Preparation by solvent cleaning 13
10.3 Preparation by detergent cleaning 13
11 Carbon-fibre reinforced plastic composite panels (CFRP) 14
11.1 Properties 14
11.2 Preparation by solvent cleaning 14
11.3 Preparation by detergent cleaning 14
12 Glass panels 14
12.1 Properties 14
12.2 Preparation by solvent cleaning 14
12.3 Preparation by detergent cleaning 14
13 Hardboard 14
13.1 Properties 14
13.2 Preparation 14
14 Gypsum plasterboards panels and gypsum boards with fibrous reinforcement panels 15
14.1 Properties 15
14.2 Preparation 15
15 Fibre-reinforced cement panels 15
16 Concrete 15
Annex A (informative) **General guidelines on preparation of steel panels by blast-cleaning 16**
Annex B (informative) **Common substrate panels 17**
Bibliography 18