DIN EN ISO 20567-4:2024-04 (E)

Paints and varnishes - Determination of stone-chip resistance of coatings - Part 4: Mobile multi-impact testing on a small testing area (ISO 20567-4:2023)

Contents

Page

European foreword ... **3**

Foreword ... **4**

Introduction ... **5**

1 Scope ... **6**

2 Normative references ... **6**

3 Terms and definitions ... **6**

4 Principle ... **6**

5 Apparatus and test equipment ... **7**

5.1 Stone-chip resistance tester ... 7

5.2 Consumables ... 10

5.2.1 Chilled-iron grit ... 10

6 Apparatus functional test ... **11**

7 Procedure ... **11**

8 Evaluation ... **12**

9 Test report ... **13**

Annex A (normative) **Pictorial reference standards for evaluating stone-chip resistance** ... **14**

Annex B (informative) **Examples of suitable methods for removing loose coating** ... **15**

Bibliography ... **16**