

ISO 20567-2:2023-06 (E)

Paints and varnishes - Determination of stone-chip resistance of coatings - Part 2: Single-impact test with a guided impact body

Contents		Page
Foreword		iv
Introduction		v
1 Scope		1
2 Normative references		1
3 Terms and definitions		1
4 Principle		1
5 Apparatus and materials		2
5.1 Single-impact tester.....		2
6 Test panels		2
6.1 Substrate.....		2
6.2 Preparation and coating.....		2
6.3 Thickness of the coating.....		2
7 Procedure		4
7.1 Calibration.....		4
7.2 Conditioning of the test panels.....		4
7.3 Test conditions.....		4
7.4 Number of test runs.....		4
7.5 Determination.....		5
8 Evaluation		5
9 Precision		6
9.1 Repeatability limit, <i>r</i>		6
9.2 Reproducibility limit, <i>R</i>		6
10 Test report		7
Annex A (informative) Examples of suitable procedures for removing loose paint		8
Annex B (normative) Calibration of the test apparatus		9