ISO 4624:2023-06 (E)

Paints and varnishes - Pull-off test for adhesion

Contents

Page

Foreword ..... **iv**

Introduction ..... **v**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Principle **2**

5 Apparatus **2**

6 Adhesives **5**

7 Sampling **6**

8 Test panels **6**
8.1 Substrate 6
8.2 Preparation and coating 6
8.3 Drying and conditioning 6
8.4 Thickness of coating 6

9 Procedure **6**
9.1 Number of determinations 6
9.2 Ambient conditions 6
9.3 Adhesive 6
9.4 Test assemblies 7
9.4.1 Method A: General method (using two dollies) for testing both rigid and deformable substrates 7
9.4.2 Method B: Method for testing from one side only, using a single dolly (suitable for rigid substrates only) 7
9.4.3 Method C: Method using dollies, one as a painted substrate 8
9.5 Measurement 9
9.5.1 Breaking strength 9
9.5.2 Nature of the fracture 9

10 Calculation and expression of results **9**
10.1 Breaking strength 9
10.2 Nature of failure 10
10.3 Example 10

11 Precision **10**

12 Test report **10**

Bibliography **12**