

DIN EN ISO 22557:2021-02 (E)

Paints and varnishes - Scratch test using a spring-loaded pen (ISO 22557:2019)

Contents		Page
European foreword		3
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Principle	6
5	Apparatus	6
6	Test specimens	10
6.1	General requirements	10
6.2	Film thickness	10
6.3	Conditioning	10
7	Procedure	11
7.1	Agreements	11
7.2	Test conditions	11
7.3	General test procedure	11
7.4	Constant test load method (test requirement I - "pass/fail" test)	11
7.5	Varied test load method (test requirement II - classification test)	11
7.6	Assessment of the damage	12
8	Precision	13
8.1	General	13
8.2	Repeatability limit, r	13
8.3	Reproducibility limit, R	13
9	Test report	13
9.1	Detailed form	13
9.2	Short form	14
Annex A (informative) Details on the interlaboratory comparison for the estimation precision		15
Bibliography		19