

DIN EN ISO 22970:2021-04 (E)

Paints and varnishes - Test method for evaluation of adhesion of elastic adhesives on coatings by peel test, peel strength test and tensile lap-shear strength test with additional stress by condensation test or cataplasma storage (ISO 22970:2019)

Contents

	Page
European foreword	3
Foreword	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	5
4 Principle	6
4.1 Adhesive strength test method A — Peel adhesion	6
4.2 Adhesive strength test method B — Peel strength	6
4.3 Adhesive strength test method C — Tensile lap-shear strength	7
4.4 Conduction of the test	7
5 Apparatus and test media	7
5.1 Adhesive strength test method A — Peel adhesion	7
5.2 Adhesive strength test method B — Peel strength	8
5.3 Adhesive strength test method C — Tensile lap-shear strength	8
5.4 Exposure method 1 — Condensation atmosphere with constant humidity	9
5.5 Exposure method 2 — Cataplasma storage	9
6 Sequence of adhesive strength tests A, B and C	9
7 Preparation of specimens	10
7.1 Preparation of test panels	10
7.2 Adhesive strength test method A — Peel adhesion	10
7.2.1 Bead shape	10
7.2.2 Application of the adhesive bead	11
7.3 Adhesive strength test method B — Peel strength	14
7.4 Adhesive strength test method C — Tensile lap-shear strength	15
8 Curing and exposure of specimens with applied adhesive	18
8.1 Curing	18
8.2 Reference value determination	19
8.3 Exposure methods	19
8.3.1 Exposure method 1 — Condensation atmosphere with constant humidity	19
8.3.2 Exposure method 2 — Cataplasma storage	19
9 Test procedure	19
9.1 Adhesive strength test method A — Peel adhesion	19
9.2 Adhesive strength test method B — Peel strength	21
9.3 Adhesive strength test method C — Tensile lap-shear strength	22
10 Expression of results	22
10.1 Adhesive strength test method A — Peel adhesion	22
10.2 Adhesive strength test method B — Peel strength	23
10.3 Adhesive strength test method C — Tensile lap-shear strength	24
11 Designation	24
12 Precision	25
13 Test report	25
Bibliography	27