

DIN EN ISO 15184:2020-05 (E)

Paints and varnishes - Determination of film hardness by pencil test (ISO 15184:2020)

| Contents | Page |
|---|-------------|
| European foreword | 3 |
| Foreword | 4 |
| 1 Scope | 5 |
| 2 Normative references | 5 |
| 3 Terms and definitions | 5 |
| 4 Principle | 6 |
| 5 Apparatus | 6 |
| 6 Sampling | 7 |
| 7 Test panels | 7 |
| 7.1 Substrate | 7 |
| 7.2 Shape and dimensions | 7 |
| 7.3 Preparation and coating | 8 |
| 7.4 Drying and conditioning | 8 |
| 7.5 Thickness of coating | 8 |
| 8 Procedure | 8 |
| 9 Types of defect | 9 |
| 10 Precision | 9 |
| 11 Test report | 9 |
| Annex A (informative) Applicability of the pencil hardness test | 10 |