

ISO 22557:2019 (E)

Paints and varnishes — Scratch test using a spring-loaded pen

Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Principle
5	Apparatus
6	Test specimens
6.1	General requirements
6.2	Film thickness
6.3	Conditioning
7	Procedure
7.1	Agreements
7.2	Test conditions
7.3	General test procedure
7.4	Constant test load method (test requirement I – “pass/fail” test)
7.5	Varied test load method (test requirement II – classification test)
7.6	Assessment of the damage
8	Precision
8.1	General
8.2	Repeatability limit, r
8.3	Reproducibility limit, R
9	Test report
9.1	Detailed form
9.2	Short form
Annex A	(informative) Details on the interlaboratory comparison for the estimation precision
A.1	General notes on the interlaboratory comparison
A.2	Samples
A.3	Spring-loaded pens
A.4	Assessment of the damage
A.5	Number of determinations
A.6	Evaluation

Page count: 15