

DIN EN ISO 11125-5:2018-12 (E)

Preparation of steel substrates before application of paints and related products -
Test methods for metallic blast-cleaning abrasives - Part 5: Determination of
percentage defective particles and of microstructure (ISO 11125-5:2018)

Contents		Page
European foreword		3
Foreword		4
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Apparatus	5
5	Sampling	5
6	Preparation of the sample	6
7	Procedure	6
7.1	Determination of cracks, voids and shrinkage	6
7.2	Determination of defectively shaped shot particles	6
7.3	Determination of defectively shaped grit particles	6
7.4	Determination of defectively shaped cylindrical particles	7
7.5	Determination of microstructure	7
8	Test report	7
Annex A (informative) International Standards for metallic blast-cleaning abrasives		8
Bibliography		9