ISO 8503-4:2012-02 (E)

Preparation of steel substrates before application of paints and related products - Surface roughness characteristics of blast-cleaned steel substrates - Part 4: Method for the calibration of ISO surface profile comparators and for the determination of surface profile - Stylus instrument procedure

Contents

Page

Foreword iv

Introduction v

1 Scope 1

2 Normative references 1

3 Terms and definitions 2

4 Principle 2

5 Apparatus 2

6 Test surfaces 2
6.2 Blast-cleaned steel substrates/replica 2

7 Procedure for measurement of maximum peak-to-valley height, Ry 4

8 Calculation and expression of results 5

9 Test report 5

determination of surface profiles 6

Annex B (normative) Form for recording surface profile measurements made in accordance with
Annex C (informative) Guidance notes for the preparation and measurement of replicas ... 8

Bibliography 9