

ISO 19642-12:2023-05 (E)

Road vehicles - Automotive cables - Part 12: Dimensions and requirements for unscreened twisted pair RF cables with a specified analogue bandwidth up to 1 GHz

Contents	Page
Foreword	vi
Introduction	vii
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Specifications	1
4.1 General test conditions	1
4.2 Safety concerns	2
4.3 Voltage rating	2
4.4 Temperature classes	2
4.5 Cable construction	2
4.5.1 Single Cores	2
4.5.2 Twisted pair	3
4.5.3 Separator	3
4.5.4 Sheath	3
4.6 Cable designators	3
4.7 Representative cable elements testing	4
4.8 Reference and requirements for the tests	4
4.9 General remark on requirements	4
5 Requirements for the cable's dielectric cores	4
5.1 General	4
5.2 Dimensional tests	4
5.2.1 Cable outside diameter	4
5.2.2 Insulation thickness	5
5.2.3 Conductor diameter	5
5.2.4 Cross sectional area (CSA)	5
5.2.5 In-process cable outside diameter	5
5.3 Electrical tests	5
5.3.1 Conductor resistance	5
5.3.2 Determination of temperature coefficients	5
5.3.3 Withstand voltage	5
5.3.4 Withstand voltage after environmental testing	5
5.3.5 Insulation faults	5
5.3.6 Insulation volume resistivity	6
5.4 Mechanical tests	6
5.4.1 Strip force	6
5.4.2 Abrasion	6
5.4.3 Breaking force of the finished cable	6
5.4.4 Cyclic bending	6
5.4.5 Flexibility	6
5.5 Environmental tests	6
5.5.1 Test specimen preparation and winding tests	6
5.5.2 Long term heat ageing, 3 000 h, at temperature class rating	6
5.5.3 Short term heat ageing, 240 h at temperature class rating +25 K	6
5.5.4 Thermal overload, 6 h at temperature class rating + 50 K	6

5.5.5	Pressure test at high temperature	6
5.5.6	Shrinkage by heat	6
5.5.7	Low temperature winding	7
5.5.8	Cold impact	7
5.5.9	Temperature and humidity cycling	7
5.5.10	Resistance to hot water	7
5.5.11	Resistance to liquid chemicals	7
5.5.12	Durability of cable marking	7
5.5.13	Stress cracking resistance	7
5.5.14	Resistance to ozone	7
5.5.15	Resistance to flame propagation	7
6	Requirements for the finished UTP or JUTP cables	7
6.1	General	7
6.2	Dimensional tests	7
6.2.1	Cable outside diameter for JUTP cables	7
6.2.2	Ovality of sheath for JUTP cables	8
6.2.3	Thickness of sheath for JUTP cables	8
6.2.4	In-process cable outside diameter for JUTP cables	8
6.2.5	Lay length	8
6.3	Electrical tests	8
6.3.1	Electrical continuity	8
6.3.2	Withstand voltage at final inspection	8
6.3.3	Screening effectiveness	8
6.3.4	Sheath fault on screened cables	8
6.3.5	General information on electrical test setups of unscreened balanced cables	8
6.3.6	General information on low frequency electrical tests	8
6.3.7	Resistance unbalance	8
6.3.8	Capacitance	9
6.3.9	Inductance	9
6.3.10	General information on radio frequency (RF) electrical tests	9
6.3.11	Velocity of propagation	9
6.3.12	Characteristic impedance in frequency domain (CIF)	10
6.3.13	Characteristic impedance in time domain (CIT)	10
6.3.14	Insertion loss, IL	10
6.3.15	Return loss, RL	10
6.3.16	Unbalance attenuations	10
6.4	Mechanical tests	10
6.4.1	Strip force of sheath	10
6.4.2	Cyclic bending	11
6.4.3	Flexibility	11
6.4.4	Cyclic bending test for RF cables	11
6.4.5	Dynamic bending tests for RF cables	11
6.4.6	Test for assessment of minimum bending radius	11
6.4.7	Strip force of screen	11
6.4.8	Abrasion test of sheath	11
6.5	Environmental tests	11
6.5.1	Test specimen preparation and winding tests	11
6.5.2	Long term heat ageing, 3 000 h at temperature class rating	11
6.5.3	Short term heat ageing, 240 h at temperature class rating + 25 °C	12
6.5.4	Thermal overload, 6 h at temperature class rating + 50 °C	12
6.5.5	Pressure test at high temperature	12
6.5.6	Shrinkage by heat of sheath	12
6.5.7	Low temperature winding	12
6.5.8	Cold impact	12
6.5.9	Temperature and humidity cycling	12
6.5.10	Resistance to liquid chemicals	12
6.5.11	Durability of sheath marking	12
6.5.12	Resistance to ozone	12
6.5.13	Artificial weathering	13
6.5.14	Resistance to flame propagation	13

7	Test overview tables	13
7.1	Test table for single cores	13
7.2	Test tables for finished cables	14
8	Cable types	17
8.1	Cable parameters	17
8.2	Application requirements	19
8.2.1	CAN	19
8.2.2	CAN FD	19
8.2.3	FlexRay	19
8.2.4	100BASE-T1 Ethernet	21
8.2.5	1000BASE-T1 Ethernet	25
	Annex A (normative) Colour combinations	29
	Bibliography	30