

DIN EN ISO 18243:2022-07 (E)

Electrically propelled mopeds and motorcycles - Test specifications and safety requirements for lithium-ion battery systems (ISO 18243:2017 + Amd 1:2020)
(includes Amendment :2020)

| Contents | | Page |
|---|--|-------------|
| European foreword | | 5 |
| !European foreword to Amendment A1" | | 6 |
| Foreword | | 7 |
| !Foreword to Amendment 1" | | 8 |
| Introduction | | 9 |
| 1 | Scope | 10 |
| 2 | Normative references | 10 |
| 3 | Terms and definitions | 10 |
| 4 | Symbols and abbreviated terms | 13 |
| 5 | General requirements | 14 |
| 5.1 | General conditions | 14 |
| 5.2 | Tests | 14 |
| 5.3 | Test procedure | 15 |
| 5.4 | Preparation of the DUT for testing | 16 |
| 5.4.1 | Preparation of battery pack | 16 |
| 5.4.2 | Preparation of battery system | 16 |
| 6 | General test methods | 17 |
| 6.1 | Pre-conditioning cycles | 17 |
| 6.1.1 | Purpose | 17 |
| 6.1.2 | Test procedure | 17 |
| 6.2 | Standard cycle (SC) | 17 |
| 6.2.1 | Purpose | 17 |
| 6.2.2 | Test procedure | 17 |
| 7 | Performance test | 18 |
| 7.1 | Energy and capacity at RT | 18 |
| 7.1.1 | Purpose | 18 |
| 7.1.2 | Test procedure | 18 |
| 7.1.3 | Requirement | 19 |
| 7.2 | Energy and capacity at different temperature and discharge rates | 19 |
| 7.2.1 | Purpose | 19 |
| 7.2.2 | Test procedure | 19 |
| 7.2.3 | Requirements | 21 |
| 7.3 | Power and internal resistance | 22 |
| 7.3.1 | Purpose | 22 |
| 7.3.2 | Pulse power characterization profile | 22 |
| 7.3.3 | Test procedure | 26 |
| 7.3.4 | Requirements | 27 |
| 7.4 | No load SOC loss | 28 |

| | | |
|--------|-----------------------------------|----|
| 7.4.1 | Purpose | 28 |
| 7.4.2 | Test procedure | 28 |
| 7.4.3 | Test sequence | 29 |
| 7.4.4 | Requirement | 29 |
| 7.5 | SOC loss at storage | 30 |
| 7.5.1 | Purpose | 30 |
| 7.5.2 | Test procedure | 30 |
| 7.5.3 | Test sequence | 30 |
| 7.5.4 | Requirement | 31 |
| 7.6 | Cycle life | 31 |
| 7.6.1 | Purpose | 31 |
| 7.6.2 | Test procedure | 31 |
| 7.6.3 | Requirements | 31 |
| 8 | Safety and reliability test | 32 |
| 8.1 | Vibration | 32 |
| 8.1.1 | Purpose | 32 |
| 8.1.2 | Test procedure | 32 |
| 8.1.3 | Requirements | 32 |
| 8.2 | Mechanical shock | 32 |
| 8.2.1 | Purpose | 32 |
| 8.2.2 | Test procedure | 32 |
| 8.2.3 | Requirements | 33 |
| 8.3 | Drop | 33 |
| 8.3.1 | Purpose | 33 |
| 8.3.2 | Test procedure | 33 |
| 8.3.3 | Requirements | 33 |
| 8.4 | Thermal shock | 33 |
| 8.4.1 | Purpose | 33 |
| 8.4.2 | Test procedure | 33 |
| 8.4.3 | Requirements | 33 |
| 8.5 | Water immersion | 34 |
| 8.5.1 | Purpose | 34 |
| 8.5.2 | Test procedure | 34 |
| 8.5.3 | Requirements | 34 |
| 8.6 | Fire | 34 |
| 8.6.1 | Purpose | 34 |
| 8.6.2 | Test procedure | 34 |
| 8.6.3 | Requirements | 35 |
| 8.7 | Overtemperature condition | 35 |
| 8.7.1 | Purpose | 35 |
| 8.7.2 | Test procedure | 35 |
| 8.7.3 | Requirements | 35 |
| 8.8 | Short circuit protection | 36 |
| 8.8.1 | Purpose | 36 |
| 8.8.2 | Test procedure | 36 |
| 8.8.3 | Requirements | 36 |
| 8.9 | Overcharge protection | 36 |
| 8.9.1 | Purpose | 36 |
| 8.9.2 | Test procedure | 36 |
| 8.9.3 | Requirements | 37 |
| 8.10 | Over discharge protection | 37 |
| 8.10.1 | Purpose | 37 |
| 8.10.2 | Test procedure | 37 |
| 8.10.3 | Requirements | 37 |
| 8.11 | Dewing | 38 |
| 8.11.1 | Purpose | 38 |
| 8.11.2 | Test procedure | 38 |
| 8.11.3 | Requirements | 38 |
| 8.12 | Salt spray | 39 |
| 8.12.1 | Purpose | 39 |
| 8.12.2 | Test procedure | 40 |

8.12.3 Requirements40
Annex A (informative) Battery pack and system41
Annex B (informative) Description of the screen referenced in 8.645
Bibliography46