ISO 5115:2023-11 (E)

Industrial valves - Part-turn valve actuation

Contents

Page

Foreword ..... **v**

Introduction ..... **vi**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Abbreviated terms **4**

5 Responsibilities **5**
5.1 General 5
5.2 Purchaser 5
5.3 Valve supplier 6
5.4 Actuator supplier 7
5.4.1 General 7
5.4.2 Pneumatic and hydraulic actuators 7
5.4.3 Electric actuators 7
5.5 Mounting kit supplier 8
5.6 Assembly contractor 8

6 Valve torque data **9**
6.1 Operating torque 9
6.2 On-demand correction factors 9
6.3 Maximum allowable stem torque (MAST) 10

7 Actuator data **10**
7.1 Output torque 10
7.1.1 Pneumatic and hydraulic/electro-hydraulic actuators 10
7.1.2 Electric actuators 11
7.2 Maximum rated pressure 11

8 Mounting components **11**
8.1 General 11
8.2 Intermediate support 12
8.3 Coupling 13
8.4 Fasteners 13

9 Actuator size selection **14**
9.1 Selection criteria 14
9.2 Additional considerations for actuator 14

10 Automated valve assembly **14**

11 Post assembly inspection and testing **15**
11.1 General 15
11.2 Visual inspection 15
11.3 Function test 16
11.3.1 General 16
11.3.2 Functional test procedure 16
11.3.3 Optional function tests that may be specified by purchaser 17

12 Marking **17**

13 Preparation for shipment **17**

14 Documentation **17**

Annex A (normative) **Assembly sizing data sheet** **18**
Annex B (informative) **Valve operation time** **22**
Annex C (informative) **Ancillary equipment considerations for pneumatic actuators** **23**
Annex D (informative) **Maintenance considerations** **24**
Bibliography **25**