ISO 5117:2023-06 (E)

Automatic steam traps - Production and performance characteristic tests

Contents

Page

Foreword ..... **iv**

Introduction ..... **v**

1 Scope **1**

2 Normative references **1**

3 Terms and definitions **1**

4 Test methods **2**

4.1 Production test — Shell testing 2

4.2 Performance characteristic tests 2

4.2.1 Operational check 2

4.2.2 Minimum operating pressure 3

4.2.3 Maximum operating pressure (PMO) 3

4.2.4 Maximum operating back pressure (PMOB) 3

4.2.5 Air venting capability 3

4.2.6 Operating temperature (TO) 3

4.2.7 Condensate capacity (QH or QC) 3

4.2.8 Live steam loss 3

4.2.9 Determination of minimum operating pressure 3

4.2.10 Determination of maximum operating pressure 4

4.2.11 Determination of maximum operating back pressure 4

4.2.12 Determination of air venting capability 4

4.2.13 Determination of operating temperature 4

4.2.14 Determination of condensate capacity 4

4.2.15 Determination of live steam loss 4

5 Inspection **4**

Annex A (normative) **Test methods for the determination of discharge capacity** **5**

Annex B (normative) **Test methods for the determination of steam loss** **19**

Bibliography **31**