

DIN EN 13434:2022-04 (E)

Devices to prevent pollution by backflow of potable water - Mechanical disconnecter, flow actuated - Family G, Type B

| Contents | Page |
|--|------|
| European foreword | 4 |
| Introduction..... | 5 |
| 1 Scope..... | 6 |
| 2 Normative references..... | 6 |
| 3 Terms and definitions..... | 7 |
| 4 Denomination..... | 9 |
| 5 Designation | 9 |
| 6 Symbolization..... | 9 |
| 7 Physical-chemical characteristics..... | 10 |
| 7.1 General..... | 10 |
| 7.2 Materials | 10 |
| 7.2.1 General..... | 10 |
| 7.2.2 Dezincification resistant copper alloy | 10 |
| 7.3 Surface of the body | 10 |
| 7.3.1 General..... | 10 |
| 7.3.2 Epoxy Coating..... | 10 |
| 7.3.3 Polyamide Powder based Coating | 10 |
| 7.3.4 Other coatings..... | 10 |
| 8 Design..... | 11 |
| 8.1 General..... | 11 |
| 8.2 Relief valve/Obturator..... | 11 |
| 8.2.1 General requirements..... | 11 |
| 8.2.2 Mechanical Disconnecter Family G, Type B..... | 11 |
| 8.3 Disconnection distance..... | 12 |
| 9 Characteristics and tests | 12 |
| 9.1 General..... | 12 |
| 9.2 General tolerances | 12 |
| 9.2.1 Tolerance of set parameters..... | 12 |
| 9.2.2 Accuracy of measuring instruments | 12 |
| 9.3 Expression of the results..... | 12 |
| 9.4 Dimensional characteristics | 12 |
| 9.4.1 Connections..... | 12 |
| 9.4.2 Pressure tapping..... | 12 |
| 9.5 Mechanical characteristics..... | 13 |
| 9.5.1 General..... | 13 |
| 9.5.2 Mechanical resistance of the body under pressure..... | 13 |
| 9.5.3 Endurance..... | 14 |
| 9.5.4 Torque test of Captive rotating Nuts and Bending Strength – Tightness of the Body | 15 |
| 9.6 Leak tightness characteristics..... | 16 |
| 9.6.1 Verification of the leak tightness of the downstream check valve in closing direction..... | 16 |
| 9.6.2 Verification of the leak tightness of check valve device (opening direction) | 17 |

| | | |
|-----------------------|--|----|
| 9.6.3 | Verification of the leak tightness of the upstream spring loaded obturator in drain position at low pressure (in the opening direction)..... | 17 |
| 9.7 | Hydraulic characteristics..... | 18 |
| 9.7.1 | Test rig— General circuit..... | 18 |
| 9.7.2 | Verification of the pressure loss as a function of flow rate | 19 |
| 9.7.3 | Verification of the opening and closing pressures of relief valve | 20 |
| 9.7.4 | Verification of the relief valve flow rate..... | 20 |
| 9.8 | Compatibility with the products used for shock disinfection of the networks | 21 |
| 9.8.1 | Requirement..... | 21 |
| 9.8.2 | Test method | 21 |
| 9.9 | Acoustic tests..... | 21 |
| 9.9.1 | General | 21 |
| 9.9.2 | Procedure | 21 |
| 10 | Order of testing | 22 |
| 11 | Marking and technical documents | 23 |
| 11.1 | General | 23 |
| 11.2 | Marking | 23 |
| 11.3 | Technical documents | 24 |
| 12 | Presentation at delivery..... | 24 |
| Annex A (informative) | Examples of presentation of test results..... | 25 |
| Bibliography | | 28 |