

DIN EN 1488:2021-09 (E)

Building valves - Expansion groups - Tests and requirements

| Contents | | Page |
|-------------------------|---|------|
| European foreword | | 4 |
| Introduction | | 5 |
| 1 | Scope | 6 |
| 2 | Normative references | 6 |
| 3 | Terms and definitions | 7 |
| 4 | Materials and surface finishes | 9 |
| 4.1 | General | 9 |
| 4.2 | Materials | 10 |
| 4.3 | Detection of residual stress | 10 |
| 4.3.1 | General | 10 |
| 4.3.2 | Test | 10 |
| 4.3.3 | Test method (Procedure) | 10 |
| 4.3.4 | Requirements | 11 |
| 4.4 | Corrosion resistance test | 11 |
| 4.4.1 | General | 11 |
| 4.4.2 | Test method | 11 |
| 4.4.3 | Requirements | 11 |
| 4.5 | Coating adherence test | 12 |
| 4.5.1 | General | 12 |
| 4.5.2 | Test method | 12 |
| 4.5.3 | Requirements | 12 |
| 4.6 | Compatibility with the products used for shock disinfection of the networks | 12 |
| 4.6.1 | General | 12 |
| 4.6.2 | Test method | 12 |
| 4.6.3 | Requirements | 13 |
| 5 | Design and dimensional requirements | 13 |
| 5.1 | General guidance | 13 |
| 5.2 | Dimensional characteristics | 14 |
| 5.3 | Test port and pressure measuring port | 14 |
| 5.4 | Expansion valve outlet connection to air break to drain | 14 |
| 5.5 | Expansion valve discharge connection to drain device | 14 |
| 5.6 | Connections | 14 |
| 5.7 | Replacing of the expansion valve | 14 |
| 5.8 | Check valve | 15 |
| 6 | Apparatus | 15 |
| 6.1 | General | 15 |
| 6.2 | Tolerances of parameters and accuracy of measure instruments | 15 |
| 6.2.1 | Tolerances on set parameters | 15 |
| 6.2.2 | Accuracy of measuring instruments | 15 |
| 6.2.3 | Test media | 15 |
| 7 | Hydraulic tests and requirements | 15 |
| 7.1 | Flow rate test | 15 |
| 7.1.1 | Procedure | 15 |
| 7.1.2 | Requirement | 15 |

| | | |
|-------|--|----|
| 7.2 | Tightness test | 16 |
| 7.2.1 | General | 16 |
| 7.2.2 | Tightness test for the isolating valve at a pressure of 1,6 MPa (16 bar) | 16 |
| 7.2.3 | Expansion group tightness test | 16 |
| 8 | Mechanical tests and requirements | 16 |
| 8.1 | Mechanical strength | 16 |
| 8.1.1 | Pressure test of the body of the expansion group | 16 |
| 8.1.2 | Bending moment test | 17 |
| 8.2 | Mechanical strength of the easing gear of the expansion valve | 18 |
| 8.2.1 | Procedure | 18 |
| 8.2.2 | Requirement | 18 |
| 8.3 | Torsional strength of the expansion group's body | 18 |
| 8.3.1 | General | 18 |
| 8.3.2 | Procedure | 18 |
| 8.3.3 | Requirement | 19 |
| 8.4 | Torque test of the captive rotating nuts/tail pieces | 19 |
| 8.4.1 | General | 19 |
| 8.4.2 | Procedure | 19 |
| 8.4.3 | Requirement | 19 |
| 9 | Tests and requirements of the components of the expansion group | 20 |
| 9.1 | Isolating valve | 20 |
| 9.1.1 | General | 20 |
| 9.1.2 | General requirements | 20 |
| 9.1.3 | Test of manual operation | 20 |
| 9.1.4 | Endurance test | 20 |
| 9.2 | Tightness between check valve and group's body | 21 |
| 9.2.1 | General | 21 |
| 9.2.2 | Verification of the leak tightness between the group's body and the check valve at low pressure | 21 |
| 9.2.3 | Verification of the leak tightness between the group's body and the check valve under high pressure | 21 |
| 9.3 | Expansion valve | 21 |
| 9.3.1 | Pressures | 21 |
| 9.3.2 | Cold water pressure tests | 22 |
| 9.4 | Endurance test | 23 |
| 9.4.1 | Procedure | 23 |
| 9.4.2 | Requirement | 23 |
| 9.5 | Easing gear (manual control device) | 24 |
| 9.5.1 | Operation of the easing gear | 24 |
| 9.5.2 | Easing gear endurance test | 24 |
| 9.6 | Air break to drain | 24 |
| 10 | Acoustic tests and requirements | 24 |
| 11 | Classification | 25 |
| 12 | Designation | 25 |
| 13 | Marking | 26 |
| 14 | Technical documents and presentation at delivery | 26 |
| | Annex A (informative) Classification of water heaters according to heating method | 27 |
| | Bibliography | 29 |