

DIN EN ISO 21787:2019-12 (En glisch)

Industrial valves - Glo be valves of thermoplastics materials (ISO 21787:2006 + Amd 1:2019) (includes Am endment :2019)

Contents	Page
European foreword.....	4
[A1] European foreword to Amendment A1 [A1]	5
[A1] Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU (Pressure Equipment Directive) aimed to be covered [A1]	6
[A1] Foreword to Amendment 1 [A1]	7
1 Scope.....	8
2 Normative references.....	8
3 Terms and definitions	9
4 Requirements	11
4.1 Design.....	11
4.1.1 Valve function.....	11
4.1.2 Design characteristics	11
4.1.3 Types of valve end connection	11
4.2 Materials.....	12
4.2.1 Materials for the shell.....	12
4.2.2 Materials for other valve components.....	12
4.3 Pressure/temperature rating.....	12
4.4 Dimensions.....	13
4.4.1 Face-to-face dimensions	13
4.4.2 Joint dimensions of the valve end connections	14
4.5 Operation	14
4.6 Functional characteristics.....	14
4.6.1 Design strength.....	14
4.6.2 Flow characteristics	14
4.6.3 Seat and packing/shell leaktightness	14
4.6.4 Operating torque.....	15
4.6.5 Permissible manual forces	15
4.6.6 Durability.....	15
4.7 Manufacture	15
4.7.1 Control of the manufacture of body and bonnet/cover	15
4.7.2 Permanent jointing.....	15
4.8 Other requirements	15
4.8.1 Wear.....	15
4.8.2 Corrosion resistance or other chemical attack	16
4.8.3 Operating instructions	16
5 Test procedures.....	16
5.1 Documentation of test results	16
5.2 Initial type tests	16
5.2.1 General.....	16
5.2.2 Testing of materials.....	16
5.2.3 Shell test	16

5.2.4 Seat leaktightness test 17
5.2.5 Long-term behaviour test of the complete valve..... 17
5.2.6 Durability test 17
5.2.7 Operating torque test..... 17
5.2.8 Final test..... 17
6 Declaration of compliance..... 17
7 Designation 17
8 Marking and preparation for storage and transportation 18
8.1 Marking and documentation 18
8.2 Preparation for storage and transportation..... 19
Annex A (informative) Procurement information..... 20
Bibliography 21