

DIN EN ISO 16135:2019-12 (E)

Industrial valves - Ball valves of thermoplastics materials (ISO 16135:2006 + Amd 1:2019) (includes Amendment :2019)

Contents	Page
European Foreword.....	4
[A1] European foreword to Amendment A1 [A1]	5
[A1] Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU (Pressure Equipment Directive) aimed to be covered [A1]	6
[A1] Foreword to Amendment 1 [A1]	7
1 Scope.....	8
2 Normative references	8
3 Terms and definitions	9
4 Requirements	11
4.1 Design.....	11
4.1.1 Valve function.....	11
4.1.2 Design characteristics	11
4.1.3 Types of valve end connection	11
4.2 Materials.....	12
4.2.1 Materials for the shell.....	12
4.2.2 Materials for other valve components.....	12
4.3 Pressure/temperature rating.....	12
4.4 Dimensions.....	14
4.4.1 Face-to-face dimensions	14
4.4.2 Joint dimensions of the valve end connections	14
4.5 Operation	14
4.6 Functional characteristics.....	15
4.6.1 Design strength.....	15
4.6.2 Flow characteristics	15
4.6.3 Seat and packing/shell leaktightness	15
4.6.4 Operating torque.....	15
4.6.5 Permissible manual forces	15
4.6.6 Durability	15
4.7 Manufacture.....	16
4.7.1 Control of the manufacture of body and bonnet/cover	16
4.7.2 Permanent jointing.....	16
4.8 Other requirements	16
4.8.1 Wear.....	16
4.8.2 Corrosion resistance or other chemical attack	16
4.8.3 Operating instructions	16
5 Test procedures.....	17
5.1 Documentation of test results	17
5.2 Initial type tests	17
5.2.1 General.....	17
5.2.2 Testing of materials.....	17
5.2.3 Shell test.....	17

5.2.4	Seat leaktightness test	17
5.2.5	Long-term behaviour test of the complete valve.....	17
5.2.6	Durability test.....	17
5.2.7	Operating torque test.....	18
5.2.8	Final test.....	18
6	Declaration of compliance.....	18
7	Designation	18
8	Marking and preparation for storage and transportation	19
8.1	Marking and documentation	19
8.2	Preparation for storage and transportation.....	20
	Annex A (informative) Procurement information.....	21
	Annex B (informative) Type alternatives for multi-way ball valves	22
B.1	General	22
B.2	Ball valves with three ways (three-way ball valves).....	22
B.2.1	General	22
B.2.2	Functional alternatives of three-way ball valves, vertical type with L-bore.....	23
B.2.3	Functional alternatives of three-way ball valves, vertical type with T-bore	24
B.2.4	Functional alternatives of three-way ball valves, horizontal type with L-bore	24
B.2.5	Functional alternatives of three-way ball valves, horizontal type with T-bore.....	25
B.3	Ball valves with four ways (four-way ball valves)	25
B.3.1	General	25
B.3.2	Functional alternatives of four-way ball valves with T-bore.....	25
B.3.3	Functional alternatives of four-way ball valves with L-bore	26
B.4	Ball valves with other functional alternatives	26
	Bibliography	27