

DIN EN 12516-1:2018-11 (E)

Industrial valves - Shell design strength - Part 1: Tabulation method for steel valve shells (includes Amendment A1:2018)

Contents		Page
European foreword.....		5
Introduction		7
1	Scope.....	9
2	Normative references.....	9
3	Terms and definitions	10
4	Symbols and units.....	11
5	Material groups and material temperature limitations	12
6	Pressure/temperature (<i>p/t</i>) ratings.....	12
6.1	General.....	12
6.2	Standard rating.....	12
6.3	Special Class	12
6.4	Limited Class.....	12
6.5	Intermediate ratings.....	12
6.6	Flanged ratings.....	12
7	Temperature effects.....	13
7.1	Temperature limits	13
7.2	Fluid thermal expansion.....	13
8	Dimensions.....	13
8.1	Minimum wall thickness.....	13
8.2	Inside diameter.....	13
8.3	Valve body necks	14
8.4	Local areas	16
8.5	Contours at body ends	16
8.5.1	Butt welding ends	16
8.5.2	Socket welding and threaded ends	16
8.6	Additional metal thickness.....	17
8.7	Bonnets, cover and connections	17
8.8	Wafer or flangeless valves	17
9	Auxiliary connections.....	19
9.1	General.....	19
9.2	Pipe thread tapping.....	19
9.3	Socket welding	19
9.4	Butt welding.....	20
9.5	Bosses.....	20
10	End dimensions.....	21
10.1	Flanged ends	21
10.2	Butt welding ends	21
10.3	Socket welding ends.....	21
10.4	Threaded ends.....	21
10.5	Intermediate rated socket welding and threaded ends.....	21
11	Marking.....	21
11.1	Standard rating valves	21

11.2	Special Class valves	21
11.3	Limited Class valves.....	22
11.4	Intermediate rating valves.....	22
Annex A	(normative) Methods used for establishing pressure/temperature ratings.....	72
A.1	Minimum wall thickness	72
A.2	Material properties.....	73
A.3	Pressure/temperature ratings	74
A.3.1	General	74
A.3.2	Selected stress values for steels from group 3E0 to 9E1	75
A.3.3	Selected stress values for steels from group 10E0 to 16E0	75
A.3.4	Maximum ratings.....	75
Annex B	(informative) Material groups.....	76
Annex C	(informative) Special Class.....	78
C.1	General	78
C.2	Required examination	78
C.2.1	Castings	78
C.2.2	Forgings, bars, plates and tubular products	80
C.2.3	Drop forgings.....	81
C.2.4	Welded fabrication.....	81
C.2.5	Defect removal and repair — Repair by welding.....	81
C.3	Method for establishing Special rating	87
C.3.1	Methods for all materials.....	87
C.3.2	Special ratings.....	88
Annex D	(informative) Radiographic procedure and acceptance standards.....	108
D.1	Radiographic procedure	108
D.2	Acceptance standards	109
Annex E	(informative) Magnetic particle examination procedure and acceptance standards..	110
E.1	General	110
E.2	Acceptance standards	110
E.2.1	Castings	110
E.2.2	Forgings and rolled or wrought material and drop forgings.....	110
Annex F	(informative) Liquid penetrant examination procedure and acceptance standards...	112
F.1	Procedure	112
F.2	Acceptance criteria	112
F.2.1	Castings	112
F.2.2	Forgings, rolled or wrought material and drop forgings	112
Annex G	(informative) Ultrasonic examination procedure and acceptance standards.....	113
G.1	Procedure for forgings and rolled or wrought material	113
G.1.1	General	113
G.1.2	Extent of examination	113
G.1.3	Acceptance standards	113
G.2	Procedure for castings.....	113
G.2.1	General	113
G.2.2	Extent of examination	113
G.2.3	Acceptance standards	113
Annex H	(informative) Requirement for Limited Class valves in sizes DN 65 and smaller	114
H.1	General	114
H.2	Limited Class rating method.....	114
H.3	Dimensions	115

H.3.1	General	115
H.3.2	Inside diameter	115
H.3.3	Wall thickness	115
H.3.4	Valve body necks	115
H.3.5	Contours for body run transitions	115
H.3.6	Additional metal thickness	115
H.3.7	Welded fabrication	116
Annex I (informative) ASTM/ASME material		117
I.1	General	117
I.2	Material groups	117
I.3	Minimum wall thickness	118
I.4	Material properties	118
I.5	Pressure/temperature ratings	118
I.5.1	Standard rating	118
I.5.2	Special rating	118
Annex J (informative) Relationship between DN, NPS, pipe inside diameter D_{ni}, pipe outside diameter OD		196
Annex ZA (informative) Relationship between this European Standard and the essential requirements of Directive 2014/68/EU (PED) aimed to be covered		200
Bibliography		201