

DIN EN 12516-4:2018-11 (E)

Industrial valves - Shell design strength - Part 4: Calculation method for valve shells manufactured in metallic materials other than steel (includes Amendment A1:2018)

Contents	Page
European foreword.....	3
1 Scope	4
2 Normative references.....	4
3 Symbols and units	5
4 Interrelation of thickness definitions.....	5
5 Requirements	5
5.1 General.....	5
5.2 Materials — Cast iron	5
5.2.1 Allowable grades	5
5.2.2 Strength values	6
5.2.3 Pressure/temperature ratings for cast iron	8
5.2.4 Welding.....	8
5.3 Materials — Wrought copper alloys.....	8
5.3.1 General.....	8
5.3.2 Strength values	9
5.3.3 Pressure/temperature ratings for wrought copper alloy	13
5.4 Materials — Wrought aluminium alloys.....	13
5.4.1 General.....	13
5.4.2 Strength values	14
5.4.3 Pressure/temperature ratings for wrought aluminium alloys	19
5.5 Allowable stresses	19
5.5.1 Aluminium and aluminium alloys - wrought materials	19
5.5.2 Materials other than aluminium	19
Annex ZA (informative) Relationship between this European Standard and the essential Requirements of EU Directive [A1] 2014/68/EU (PED) aimed to be covered [A1]	20
Bibliography.....	21