

ISO 19240:2017-05 (E)

Industrial valves - Lined metal quarter turn and check valves for chemical process and related industries

Contents		Page
Foreword		iv
Introduction		v
1	Scope	1
2	Normative references	1
3	Terms and definitions	2
4	Pressure/temperature ratings	3
5	Design	3
5.1	Body wall thickness	3
5.2	Lining and seat materials	4
5.3	Liner anchoring	4
5.4	Minimum lining thickness	4
5.5	Shaft	4
5.6	Dimension and tolerances of body ends	4
5.6.1	Dimensions of flanges	4
5.6.2	Face-to-face dimensions	4
5.6.3	Flange facing type and dimension	4
6	Marking	5
7	Inspection and testing	6
7.1	Lining test	6
7.1.1	Visual inspection	6
7.1.2	Porosity test	6
7.1.3	Anti-static test	6
7.2	Pressure test	6
7.3	Allowable closure test leakage rate	6
7.4	Additional examination	6
Bibliography		7