DIN EN ISO 17292:2016-05 (E)

Metal ball valves for petroleum, petrochemical and allied industries (ISO 17292:2015)

Contents

Page

European foreword **4**

Foreword **5**

Introduction **7**

1 Scope **8**

2 Normative references **8**

3 Terms and definitions **10**

4 Pressure/temperature ratings **11**
4.1 Valve rating 11
4.2 Shell rating 11
4.3 Seat and seal rating 11

5 Design **12**
5.1 Flow passageway 12
5.2 Body 12
5.2.1 Body wall thickness 12
5.2.2 Flanged ends 14
5.2.3 Butt-welding ends 14
5.2.4 Socket welding ends 15
5.2.5 Threaded ends 17
5.2.6 Body openings 17
5.2.7 Anti-static design 18
5.2.8 Anti-blow-out stem 18
5.2.9 Ball-stem construction 18
5.2.10 Ball construction 18
5.2.11 Operating means 18
5.2.12 Glands 19
5.2.13 End flange facing interruptions 19
5.2.14 Shell joints 20
5.2.15 Packing gland bolting 21
5.2.16 Fluid thermal expansion 21

6 Materials **22**
6.1 Shell 22
6.2 Shell material repair 22
6.3 Trim 22
6.4 Identification plate 22
6.5 Bolting 22
6.6 Seals 22
6.7 Threaded plugs 22
6.8 Low temperature service 22
6.9 Hydrogen sulfide environment 22

7 Marking **23**
7.1 Legibility 23
7.2 Body marking 23
7.3 Ring joint marking 23
7.4 Identification plate 23
7.5 Special marking for unidirectional valves 24
8 Testing and inspection **24**
8.1 Pressure tests 24
8.1.1 General 24
8.1.2 Shell test 24
8.1.3 Closure tightness test 25
8.2 Inspection 26
8.2.1 Extent of inspection 26
8.2.2 Site inspection 26
8.3 Examination 26
8.4 Supplementary examination 26
9 Preparation for despatch **27**
Annex A (informative) **Information to be specified by the purchaser** **28**
Annex B (informative) **Identification of valve parts** **30**
Bibliography **32**