DIN EN 13789:2010-09 (E)

Industrial valves - Cast iron globe valves

Contents

Page

Foreword 3

1 Scope 4

2 Normative references 4

3 Terms and definitions 5

4 Requirements 5
4.1 Design 5
4.1.1 Materials 5
4.1.2 Pressure/temperature ratings 5
4.1.3 Dimensions 5
4.1.4 Operation 6
4.1.5 Auxiliary connections 7
4.2 Functional characteristics 7
4.2.1 Shell design strength 7
4.2.2 Flow characteristics 7
4.2.3 Allowable differential pressure 8
4.2.4 Seat tightness 8
4.2.5 Sizing the operating element 8

5 Test procedures 8

6 Declaration of compliance 8

7 Designation 9

8 Marking and preparation for storage and transportation 9
8.1 Marking 9
8.2 Preparation for storage and transportation 9

Annex A (informative) Information to be supplied by the purchaser 11

Annex B (informative) Comparison between EN and ISO cast iron material grades 12

Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 97/23/EC 13

Bibliography 14