

ISO/TR 10809-1:2023-02 (E)

Cast irons - Part 1: Materials and properties for design

Contents		Page
Foreword.....		v
Introduction.....		vi
1	Scope.....	1
2	Normative references.....	1
3	Terms and definitions.....	1
4	Why use cast irons as an engineering material?.....	5
	4.1 General.....	5
	4.2 Why use grey cast iron?.....	5
	4.3 Why use spheroidal graphite cast iron?.....	5
	4.4 Why use ausferritic spheroidal graphite cast iron (austempered ductile iron, ADI)?.....	6
	4.5 Why use malleable cast iron?.....	6
	4.6 Why use compacted (vermicular) graphite cast iron?.....	6
	4.7 Why use austenitic cast iron?.....	6
	4.8 Why use abrasion-resistant cast iron?.....	7
5	Overview.....	7
	5.1 General.....	7
	5.2 Recent changes in standardization.....	7
	5.3 General microstructure of cast iron.....	9
	5.4 Section sensitivity and the effects of relevant wall thickness on material properties.....	11
	5.5 Understanding hardness.....	11
	5.6 Heat treatment.....	12
	5.7 Welding.....	13
6	ISO 185, Grey cast irons.....	13
	6.1 Overview.....	13
	6.2 Effect of structure on properties.....	16
	6.3 Metal composition and carbon equivalent.....	16
	6.4 Graphite form, distribution and size.....	16
	6.5 Section sensitivity.....	19
	6.6 Effect of alloying elements.....	19
	6.7 Heat treatment.....	20
	6.8 Choosing the grade.....	20
7	ISO 1083, Spheroidal graphite cast irons.....	21
	7.1 Overview.....	21
	7.2 Effect of structure on properties.....	22
	7.3 Metal composition and carbon equivalent.....	22
	7.4 Graphite form and size.....	22
	7.5 Relevant wall thickness in spheroidal graphite iron.....	24
	7.6 Effect of alloying elements.....	24
	7.7 Matrix structure and resultant properties.....	24
	7.8 Influence from strain rate and temperature on properties for ferritic, ferritic-pearlitic and pearlitic grades.....	26
	7.8.1 General.....	26
	7.8.2 Influence from pearlite content at constant silicon level.....	26
	7.8.3 Influence from silicon content in fully ferritic matrix.....	27
	7.9 Special case of impact-resistant grades.....	29
	7.10 Heat treatment.....	30
	7.11 Choosing the grade.....	31

8	ISO 17804, Ausferritic spheroidal graphite cast irons (ADI)	31
	8.1 Overview.....	31
	8.2 Heat treatment process.....	34
	8.3 Effects of alloying elements.....	35
	8.4 Graphite form and size.....	35
	8.5 Matrix structure and the resultant properties.....	36
	8.6 Influence from relevant wall thickness on mechanical properties.....	36
	8.7 V-notch impact energy grade.....	36
	8.8 Abrasion-resistant grades.....	36
	8.9 Machinability.....	37
	8.10 Choosing the grade.....	37
9	ISO 5922, Malleable cast irons	38
	9.1 Overview.....	38
	9.2 Metal composition and carbon equivalent.....	40
	9.3 Heat treatment.....	41
	9.3.1 General.....	41
	9.3.2 Blackheart malleable irons.....	41
	9.3.3 Whiteheart malleable irons.....	42
	9.4 Graphite form and size.....	42
	9.5 Mechanical property requirements and the influence of structure.....	42
	9.6 Impact properties.....	43
	9.7 Section sensitivity.....	43
	9.8 Choosing the grade.....	43
10	ISO 16112, Compacted (vermicular) graphite cast irons	44
	10.1 Overview.....	44
	10.2 Compacted graphite iron — intermediate properties.....	45
	10.3 Effect of structure on properties.....	46
	10.4 Metal composition and carbon equivalent.....	46
	10.5 Graphite form and size.....	46
	10.6 Section sensitivity in compacted graphite iron.....	47
	10.7 Matrix structure and the resultant properties.....	47
	10.8 Heat treatment.....	47
	10.9 Choosing the grade.....	48
11	ISO 2892, Austenitic cast irons	48
	11.1 Overview.....	48
	11.2 Effect of structure on properties.....	49
	11.3 Chemical composition and its effect.....	50
	11.4 Effect of composition on carbon equivalent.....	51
	11.5 Graphite form and size.....	51
	11.6 Heat treatment.....	51
	11.7 Choosing the grade.....	52
12	ISO 21988, Abrasion-resistant cast irons	53
	12.1 Overview.....	53
	12.2 Effects of structure on properties.....	55
	12.3 Chemical composition.....	56
	12.4 Unalloyed and low alloyed cast irons.....	56
	12.5 Nickel-chromium cast iron.....	56
	12.6 High chromium cast iron.....	56
	12.7 Influence of chemical composition on properties and performance.....	57
	12.8 Section sensitivity.....	58
	12.9 Heat treatment.....	58
	12.10 Choosing the grade.....	59
	Bibliography	61