

Contents

	Foreword
	Introduction
1	Scope
2	Normative references
3	Terms and definitions
4	Orders or tenders
5	Requirements
5.1	Designation
5.2	Production and manufacturing processes
5.3	Quality control
5.4	Chemical composition
5.5	Dimensional tolerances
5.5.1	The dimensions and tolerances for extruded round, square and hexagonal bars
5.5.1.1	Tolerances on diameter and width across flats
5.5.1.2	Circularity of round bars
5.5.1.3	Corner radii of square and hexagonal bars
5.5.1.4	Fixed-length tolerances
5.5.1.5	Squareness of cut ends
5.5.1.6	Straightness tolerances
5.5.1.7	Twist tolerances
5.5.2	The dimensions and tolerances for extruded tubes
5.5.2.1	Tolerances on diameter for tubes
5.5.2.2	Tolerances on wall thickness for tubes
5.5.2.3	Length
5.5.2.4	Squareness of cut ends
5.5.2.5	Straightness
5.6	Mechanical properties
5.7	Surface finish
6	Test procedure
6.1	Sampling
6.1.1	Specimens for chemical analysis
6.1.2	Specimens for mechanical testing
6.1.2.1	Location and size
6.1.2.2	Orientation of specimens
6.1.2.3	Identification of specimens
6.1.2.4	Preparation of specimens
6.1.2.5	Number of specimens
6.1.3	Test pieces for tensile test
6.1.3.1	Identification of test pieces
6.1.3.2	Machining
6.1.3.3	Number of test pieces
6.1.3.4	Type and location of test pieces
6.2	Test methods
6.2.1	Chemical composition
6.2.2	Tensile test
6.2.3	Surface finish
6.2.4	Measurement of dimensions
6.2.5	Additional tests

6.3 Retests
6.3.1 Mechanical properties
6.3.2 Other properties
6.4 Test report

7 Marking

8 Packing

9 Transportation and storage

Page count: 13