ISO/TR 10809-1:2009-11 (E)

Cast irons - Part 1: Materials and properties for design

Contents

Page

Foreword v

Introduction vi

1 Scope 1

2 Why use cast irons as an engineering material? 1
2.1 Why use grey cast iron? 1
2.2 Why use spheroidal graphite cast iron? 2
2.3 Why use compacted cast iron? 2
2.4 Why use malleable cast iron? 2
2.5 Why use ausferritic cast iron? 2
2.6 Why use abrasion-resistant cast iron? 2
2.7 Why use austenitic cast iron? 3

3 Commentary 3
3.1 Recent changes in standardization 3
3.2 General metallurgy of the cast irons 5
3.3 Section sensitivity and its effects on material properties 6
3.4 Understanding hardness 8
3.5 Heat treatment 8
3.6 Welding 9

4 ISO 185 Grey cast irons 9
4.1 Overview 9
4.2 Effect of structure on properties 12
4.3 Metal composition and carbon equivalent 12
4.4 Graphite form, distribution and size 13
4.5 Section sensitivity 13
4.6 Effect of alloying elements 15
4.7 Heat treatment 15
4.8 Choosing the grade 16

5 ISO 1083 Spheroidal graphite cast irons 16
5.1 Overview 16
5.2 Effect of structure on properties 17
5.3 Metal composition and carbon equivalent 17
5.4 Graphite form and size 18
5.5 Section sensitivity in spheroidal graphite cast iron 18
5.6 Effect of alloying elements 20
5.7 Matrix structure and resultant properties 20
5.8 Spheroidal graphite cast iron with high silicon content 21
5.9 Special case of impact-resistant grades 22
5.10 Heat treatment 22
5.11 Relationship between ferritic spheroidal graphite cast iron and ferritic steel 23

6 ISO 16112 Compacted (vermicular) graphite cast irons 25
6.1 Overview 25
6.2 Why use compacted graphite cast iron? 26
6.3 Effect of structure on properties 27
6.4 Metal composition and carbon equivalent 27
6.5 Graphite form and size 28

6.6 Section sensitivity in compacted graphite cast iron 28
6.7 Matrix structure and the resultant properties 29
6.8 Heat treatment 29
6.9 Choosing the grade 29

7 ISO 5922 Malleable cast irons 29
7.1 Overview 29
7.2 Metal composition and carbon equivalent 32
7.3 Heat treatment 32
7.4 Graphite form and size 34
7.5 Mechanical property requirements and the influence of structure 34
7.6 Impact properties 35
7.7 Section sensitivity 35
7.8 Choosing the grade 35

8 ISO 17804 Ausferrite spheroidal cast irons 36
8.1 Overview 36
8.2 Heat treatment process 38
8.3 Effects of alloying elements 40
8.4 Graphite form and size 40
8.5 Matrix structure and the resultant properties 41
8.6 Section sensitivity 41
8.7 Special case of the impact grade 41
8.8 Special case of the abrasion-resistant grades 41
8.9 Machinability 41
8.10 Choosing the grade 42

9 ISO 21988 Abrasion-resistant cast irons 42
9.1 Overview 42
9.2 Effects of structure on properties 44
9.3 Chemical composition 45
9.4 Unalloyed and low-alloy cast irons 45
9.5 Nickel-chromium cast iron 45
9.6 High-chromium cast iron 45
9.7 Influence of chemical composition on properties and performance 45
9.8 Section sensitivity 46
9.9 Heat treatment 47
9.10 Choosing the material grade 48

10 ISO 2892 Austenitic cast irons 49
10.1 Overview 49
10.2 Effect of structure on properties 50
10.3 Chemical composition and its effect 51
10.4 Effect of composition on carbon equivalent 52
10.5 Graphite form, distribution and size 52
10.6 Heat treatment 52
10.7 Choosing the material grade 53

Annex A (informative) Glossary of terms related to cast iron International Standards 54

Bibliography 56