

ISO 18084:2005-10 (E)

Press tools for tablets - Punches and dies

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Nomenclature	1
4	Dimensions and tolerances	3
4.1	Punches	3
4.1.1	Upper punches	3
4.1.2	Lower punches	6
4.2	Dies	9
4.3	Positioning of punch with key in relation to machine turret and tablet shape to be executed	11
5	Designation	11
5.1	Designation of punches	11
5.2	Designation of dies	12
6	Marking	12
6.1	Marking of punches	12
6.2	Marking of dies	12
7	Material	12
Annex A (normative)	Detail of punch head	13