ISO 6106:2005-05 (E)

Abrasive products - Checking the grit size of superabrasives

Contents

Page

Foreword iv

1 Scope 1

2 Normative references 1

3 Terms and definitions 1

4 Apparatus 2
4.1 Sieving machine 2
4.2 Sieves 2
4.3 Sample splitter 3
4.4 Balance 3
4.5 Timer 3

5 Test conditions 3

6 Test sieving 3
6.1 Sampling 3
6.2 Preparation for sieving 3
6.3 Sieving procedure 3

7 Evaluation 4
7.1 Weighing sieved fractions 4
7.2 Calculation of results 4

8 Designation and grading limits 4
8.1 General 4
8.2 Grit sizes 4
8.3 Designation 4

9 Example showing the use of Table 2 5

Annex A (normative) Adaptors for 75 mm sieves 8

Bibliography 10