

### Contents

	Foreword
1	Scope
2	Normative references
3	Terms and definitions
4	Symbols and abbreviated terms
5	General
6	Straight grinding wheels, recessed, relieved and hubbed wheels
6.1	Relevant shape types according to ISO 525
6.2	Straight grinding wheels for general applications
6.2.1	Limit deviations TD of the outside diameter, axial run-out tolerance TPL and radial run-out tolerances TRL
6.2.2	Limit deviations TH of the hole diameter
6.2.3	Limit deviations TP of the recess diameter and assignment of radii R
6.2.4	Limit deviations TT, TU of grinding wheel thickness dimensions
6.2.5	Limit deviations TE of thickness at bore
6.3	Straight grinding wheels for other applications not specified in 6.2
6.3.1	Examples of application
6.3.2	Limit deviations TD of the outside diameter, axial run-out tolerance TPL and radial run-out tolerance TRL
6.3.3	Limit deviations TH of the hole diameter
6.3.4	Limit deviations TP of the recess diameters and assignment of radii R
6.3.5	Limit deviations TT of the grinding wheel thickness
6.3.6	Limit deviations TE of thickness at bore
6.4	Grinding wheels for high-pressure grinding
6.5	Straight grinding wheels used in sets
6.5.1	General
6.5.2	Limit deviations TD of the outside diameter
6.5.3	Limit deviations TT of the grinding wheel thickness
6.6	Cemented or clamped cylinder wheels and disc wheels
6.6.1	Relevant shape types according to ISO 525
6.6.2	Limit deviations TD of the outside diameter, axial run-out tolerance TPL and radial run-out tolerance TRL
6.6.3	Limit deviations TH of the hole diameter
6.6.4	Limit deviations TW of the wall thickness
6.6.5	Limit deviations TD of the outside diameter of grinding wheel sets
6.6.6	Limit deviations TT of the grinding wheel thickness
7	Dish and cup wheels
7.1	Relevant shape types according to ISO 525
7.2	Dish and cup wheels for general applications
7.3	Dish and cup wheels for tool and cutter grinding
8	Grinding and cutting-off wheels
8.1	Relevant shape types according to ISO 525
8.2	Limit deviations TD of the outside diameter, axial run-out tolerance TPL, and the radial run-out tolerance TRL
8.3	Limit deviations TH of the hole diameter
8.4	Limit deviations TT and TU of the grinding wheel thickness

- 9            Segments**
- 10          Cones and plugs with threaded insert**
- 11          Honing stones and superfinishing stones**
- 12          Hand finishing sticks**
- 13          Spindle mounted points and wheels**

**Page count: 27**