

ISO 883:2013-09 (E)

Indexable hardmetal (carbide) inserts with rounded corners, without fixing hole - Dimensions

Contents		Page
Foreword		iv
1	Scope	1
2	Normative references	1
3	Types of insert	1
4	Interchangeability	1
4.1	Tolerances	1
4.2	Thickness, s, of inserts with chip breakers	2
5	Designation and marking	2
5.1	Designation	2
5.2	Marking	2
6	Measurement	2
7	Recommended dimensions	2
7.1	General	2
7.2	Triangular inserts	3
7.3	Square inserts	4
Annex A (informative) Tolerances for d, m and s		7
Annex B (informative) Method of measurement of "m" dimension		8
Annex C (informative) Inserts with rounded corners without fixing hole, with shapes covered by this International Standard		10
Annex D (informative) Relationship between designations in this International Standard and ISO 13399 (all parts)		12
Bibliography		13