

# ISO 5609-6:2012-12 (E)

## Tool holders for internal turning with cylindrical shank for indexable inserts - Part 6: Style Q

---

<b>Contents</b>		<b>Page</b>
Foreword .....		iv
1	Scope .....	1
2	Normative references .....	1
3	Dimensions .....	1
3.1	General .....	1
3.2	Tool holder, style Q, for rhombic indexable insert, shape D .....	2
3.3	Tool holder, style Q, for rhombic indexable insert, shape V .....	3
4	Designation .....	4
5	Material .....	4
6	Design .....	5
6.1	Type of tool .....	5
6.2	Type of mounting .....	5
6.3	Corner radius $r$ .....	5
6.4	Thickness, $s$ , of insert .....	6
7	Extent of delivery .....	6
8	Marking .....	6
Bibliography .....		7