

DIN ISO 3089:2010-11 (E)

Machine tools - Test conditions for self-centring, manually-operated chucks with one-piece jaws (ISO 3089:2005)

Contents		Page
National foreword		3
National Annex NA (informative) Bibliography		3
1	Scope	4
2	Normative references	4
3	Preliminary remarks	4
4	Accuracy classes	4
5	Geometric tests	4
5.1	Master pinion	4
5.2	Input torque	4
5.3	Test mandrels	5
5.4	Test rings	5
5.4.1	General	5
5.4.2	Accuracy of the test rings for external jaws	5
5.4.3	Accuracy of the test rings for internal jaws	5
5.5	Spindle or face plate accuracy	5
5.6	Chuck accuracy	8
Bibliography		15