

DIN EN 13232-8:2007-06 (E)

Railway applications - Track - Switches and crossings - Part 8: Expansion devices

Contents		Page
Foreword		3
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	6
3.1	General definitions	6
3.2	Main types of expansion devices	8
4	Design	12
4.1	Design inputs	12
4.2	Design rules	13
4.2.1	General rules	13
4.2.2	Wheel/rail interaction	14
4.2.3	Specific rules	14
4.3	Performance requirements	16
4.4	Materials	16
4.5	Design output	16
4.5.1	Detailed component plans	16
4.5.2	Assembly documents	16
5	Tolerances and inspection	16
5.1	General	16
5.2	Tools and instruments	17
5.3	Critical dimensions	17
5.4	Adjustment switch (bayonet type)	17
5.5	Expansion switch	22
5.6	Certification	31
5.7	Methods of examination for structural defects	31
5.7.1	Visual	31
5.7.2	Dye penetrant and/or magnetic particle	31
6	Longitudinal resistance testing	32
6.1	Test method	32
6.2	Test results	32
7	Acceptance testing	32
8	Limits and extent of supply	33
9	Identification marks	33
Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 96/48/EC of the European Parliament and of the Council of the 23 July 1996 on the interoperability of the trans-European high-speed rail system, as modified by EU Directive 2004/50/EC of 29 April 2004		34